1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
ADDITIVE, ZCH-100D

1.2. Relevant identified uses of the substance or mixture and uses advised against
Coolant

1.3. Details of the supplier of the safety data sheet
Manufacturer: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103
JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226
Supplier: DGSHAPE Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103
JAPAN
Phone: + 81-53-482-7069
Fax: + 81-53-424-6059

E-mail Address:
Revised date: 10 May, 2018

1.4. Emergency telephone:

2. Hazard identification

2.1. Classification of the substance or mixture
This product is not classified as hazardous according to GHS criteria.

2.2. GHS label elements, including precautionary statements
The product does not need to be labelled in accordance with GHS criteria.

2.3. Other hazards
Potential Health Effects:
Eyes: Contact with eye may be mildly irritating.
Skin: Contact with skin may cause irritation, swelling or redness, allergic
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.
Carcinogenicity: None of the ingredients in this product is listed by IARC as a carcinogen. (1,2A and 2B)
3. Composition/information on ingredients

Chemical nature: mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification EC No. 1272/2008</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chelating agent</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>40-60</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Water</td>
<td>-</td>
<td>-</td>
<td>Exemption</td>
<td>40-60</td>
<td>Not classified as hazardous</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information

4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Contact with eye may be mildly irritating.

Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.

Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

Ingestion: May cause upset stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information

5. Firefighting measures

Suitable extinguishing media:
- Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:
- Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products: Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

Flash Point: >100deg.C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.
6. Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
   Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions
   Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up
   Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections
   Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
   Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink. Do not dismantle container.

7.2. Conditions for safe storage, including any incompatibilities
   Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s): Coolant

8. Exposure controls/ personal protection
8.1. Control parameters
   Occupational Exposure Limits: Not specified.

8.2. Exposure controls
   Occupational exposure control: Provide general and/or local exhaust ventilation.
   Personal protective equipment:
   Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.
   Hand protection: When handling the product or washing the multiple job, use protective gloves. Recommended Chemical Protective Gloves are ethylene vinyl alcohol (EVA) Gloves and Laminate gloves. Laminate gloves are made by cutting and then heat-sealing patterns of various hand sizes from laminated sheets of EVA sealed between layers of polyethylene.
   Eye protection: Wear safety glasses or chemical splash goggles.
   Skin protection: When handling the product, wear protective clothing.
Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties
9.1. Information on basic physical and chemical properties
Appearance: Clear liquid
Odour: Slightly
Odour threshold; No data available
pH: Approx. 1.0
Melting point/freezing point; No data available
Initial boiling point and boiling range; No data available
Flash point: >100 °C
Evaporation rate; No data available
Flammability(solid, gas); Not applicable
Upper/lower flammability or explosive limits; No data available
Vapor pressure; No data available
Vapor density; No data available
Relative density; No data available
Solubility; No data available
Solubility(ies); Water solubility: Soluble
Partition coefficient: n-octanol/water; No data available
Auto-ignition temperature; No data available
Decomposition temperature; No data available
Viscosity; No data available
 Explosive properties; No data available
Oxidizing properties; No data available
Volatile organic compounds (VOC) content; No data available

9.2. Other information: No information

10. Stability and reactivity
10.1. Reactivity: No reactivity under normal temperature.
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.
10.6. Hazardous decomposition products: Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic

11. Toxicological information
11.1. Information on toxicological effects
Routes Of Overexposure: Eye, skin, inhalation, and oral
Acute toxicity:
Oral LD50 ≥ 5000mg/kg (rat, OECD423)
Dermal LD50 No data available
Inhalant LC50 No data available

Skin corrosion/irritation: No data available
Serious eye damage/eye irritation: No data available
Respiratory or skin sensitisation: No data available
Germ cell mutagenicity: No data available
Reproductive toxicity: No data available
Carcinogenicity: None of the ingredients in this product is listed by IARC as a carcinogen. (1,2A and 2B)
12. Ecological information
12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment.
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods:
   Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial and Local regulations. Do not flush to surface water or sanitary sewer system.

14. Transport information
14.1. UN Class/UN Number:
   ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.2. UN proper shipping name:
   ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.3. Transport hazard class(es):
   ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.4. Packing group:
   ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.5. Environmental hazards:
   ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.6. Special precautions for user:
   Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
   Not regulated

15. Regulatory information
   EU Information:
   Chemical Safety Assessment according to (EC)No. 1907/2006:
   This product has not carried out any Chemical Safety Assessment yet.

   Australia Information:
   Hazardous statement: Not classified as hazardous according to NOHSC criteria.

   International Information:
   None of the ingredients in this product is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information
   List of relevant H-Statements in section 3: Nothing

   The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.