Safety Data Sheet

1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
   TrueVIS INK, TR-CY

1.2. Relevant identified uses of the substance or mixture and uses advised against
   Inkjet Printing

1.3. Details of the supplier of the safety data sheet
   Manufacture's name: Roland DG Corporation
   Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103
             JAPAN
   Phone: + 81-53-484-1224
   Fax: + 81-53-484-1226

   Revised date: 28 December, 2015

1.4. Emergency telephone:

2. Hazard identification

2.1. Classification of the substance or mixture
   This product is classified as dangerous according to GHS.
   Flammable liquids Category 4
   Acute toxicity - oral Category 5
   Skin corrosion/irritation Category 2
   Eye damage/irritation Category 1

2.2. GHS label elements, including precautionary statements
   Pictogram

   Signal word(s)  Danger

   Hazard statement(s)
   Combustible liquid.
   May be harmful if swallowed.
   Causes skin irritation.
   Causes serious eye damage.
   Contains methyl methacrylate. May produce an allergic reaction.
Precautionary statement(s)

Prevention
Keep away from heat/sparks/open flames/hot surfaces. — No smoking.
Wear protective gloves/protective clothing/eye protection/face protection.

Response
IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Call a POISON CENTER or doctor/physician if you feel unwell.

Storage
Store in a well-ventilated place. Keep cool.

2.3. Other hazards
Potential Health Effects:

Eyes: Causes severe eye injury which may persist for several days.
Skin: Contact with skin may cause irritation, swelling or redness.
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.
Chronic Health Hazards: None Known.
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

3. Composition/information on ingredients

Chemical nature: mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol diethyl ether</td>
<td>112-36-7</td>
<td>203-963-7</td>
<td>N/A for the moment</td>
<td>65-75</td>
<td>Skin Irrit. 2: H315</td>
</tr>
<tr>
<td>γ-butyrolactone</td>
<td>96-48-0</td>
<td>202-509-5</td>
<td>N/A for the moment</td>
<td>5-15</td>
<td>Acute Tox. 4: H302, Eye Dam. 1: H318, STOT SE 3: H336</td>
</tr>
<tr>
<td>Triethylene glycol monobutyl ether</td>
<td>143-22-6</td>
<td>205-592-6</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Eye Dam. 1: H318</td>
</tr>
<tr>
<td>Synthetic resins</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>5-15</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Colorant</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
<td>80-62-6</td>
<td>201-297-1</td>
<td>N/A for the moment</td>
<td>&lt;0.3</td>
<td>Flam. Liq. 2: H225, STOT SE 3: H335, Skin Irrit. 2: H315, Skin Sens. 1: H317</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information
*For the full text of the H-Statements mentioned in this Section, see Section 16.
4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Non-corrosive but causes irreversible eye effects.

Skin: Contact with skin may cause irritation, swelling or redness.

Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

Ingestion: May cause upset stomach.

4.3. Indication of immediate medical attention and special treatment needed

No information

5. Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:
- Powders, bubbles, carbon dioxide, dry sand, water, reinforcement liquid

Unsuitable extinguishing media:
- No information

5.2. Special hazards arising from the substance or mixture


Flash Point: 71 deg.C

5.3. Advice for firefighters

Wear self-contained breathing apparatus (SCBA) and full protective equipment.

Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures

General:
Notify the appropriate authorities immediately. Take all additional action necessary to prevent and remedy the adverse effects of the spill. Absorb spill with sand or earth then place in a chemical waste container.

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep up material and dispose as waste following local regulations. Scrub contaminated area with detergent and water.
6.4. Reference to other sections
Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink. Do not dismantle container. Make sure pouch is dry before insertion into printer housing.

7.2. Conditions for safe storage, including any incompatibilities
Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with oxidizing agents or explosives.

7.3. Specific end use(s):
Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters
Occupational Exposure Limits:

<table>
<thead>
<tr>
<th>EU:</th>
<th>TWA</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td>50ppm</td>
<td>100ppm</td>
</tr>
</tbody>
</table>

DNEL (Derived No Effect Level)

<table>
<thead>
<tr>
<th>components</th>
<th>Long term exposure</th>
<th>Short term exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol diethyl ether</td>
<td>50.05mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>γ-butyrolactone</td>
<td>130mg/m³</td>
<td>958mg/m³</td>
</tr>
</tbody>
</table>

REACH Toxicological Information (Workers - Hazard via inhalation route)

<table>
<thead>
<tr>
<th>US:</th>
<th>OSHA:PEL</th>
<th>ACGIH:TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td>100ppm</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>416mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

Australia: OELs

<table>
<thead>
<tr>
<th>components</th>
<th>TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td>208 mg/m³</td>
</tr>
</tbody>
</table>

8.2. Exposure controls:
Occupational exposure control: Provide general and/or local exhaust ventilation.

Personal protective equipment:
Respiratory protection: In case ventilation is insufficient, wear respiratory protection. Use a half facepiece respirator (with gogles) or full face-piece respirator (without googles) filtered with organic vapor pouch.
Hand protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.
Eye protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties
9.1. Information on basic physical and chemical properties
   Appearance: Cyan Liquid
   Odor: Slightly
   pH: No data available
   Boiling point: No data available
   Flash point: 71 deg.C
   Flammability(solid, gas): Not applicable
   Explosive properties: No data available
   Oxidizing properties: None
   Vapor pressure: No data available
   Specific Gravity (g/cm³, 20°C): No data available
   Solubility: No data available
   Water Solubility: Lightly soluble
   Partition coefficient: n-octanol/water: No data available
   Viscosity: No data available
   Vapor density: No data available
   Evaporation rate: No data available
   Melting point: No data available

9.2. Other information: No information

10. Stability and reactivity
10.1. Reactivity: Stable under normal temperature
10.2. Chemical stability: Physically stable under an ambient temperature or lower.
10.3. Possibility of hazardous reactions: No data available
10.4. Conditions to avoid: If it is heated, the container could explode to be broken down. Do not subject the container to static electricity.
10.5. Incompatible materials: This product should not mix with strong oxidants and high-pressure gases.
10.6. Hazardous decomposition products: Toxic gases such as CO and NOx will be generated during combustion.

11. Toxicological information
11.1. Information on toxicological effects
   Routes of Overexposure: Eye, skin, inhalation, and oral
   Acute toxicity:
   Diethylene glycol diethyl ether
   LD50 (oral-rat) 4790 mg/kg
   LD50 (skin-rat) No data available
   γ-butyrolactone
   LD50 (oral-rat) 1580 mg/kg
   LD50 (skin-marmot) 5600 mg/kg
Skin corrosion/irritation: No data available
Causes skin irritation. (Diethylene glycol diethyl ether)

Serious eye damage/eye irritation: No data available
Causes serious eye damage. (γ-butyrolactone)

Respiratory or skin sensitisation: No data available

Germ cell mutagenicity: No data available
Reproductive toxicity: No data available

Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

STOT-single exposure: No data available
STOT-repeated exposure: No data available
Aspiration hazard: No data available

12. Ecological information
12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment.
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods:
Treatment, storage, transportation and disposal must be in accordance with applicable federal, state/provincial, and local regulations. Do not flush to surface water or sanitary sewer system.

14. Transport information
14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
Not regulated
15. Regulatory information

EU Information:
Chemical Safety Assessment according to (EC)1907/2006:
This product has not carried out any Chemical Safety Assessment yet.

US Information:
Toxic Substances Control Act (TSCA): All ingredients are listed on the TSCA Inventory.
Product contains Diethylene glycol diethyl ether that is subject to TSCA Section 5 SNUR and to TSCA Section 12(b) export notification requirements.

California Proposition 65: Not regulated

SARA TITLE III:
Section 313:
Diethylene glycol diethyl ether (Chemical Category N230)
Triethylene glycol monobutyl ether (Chemical Category N230)

Australia Information:
Hazardous statement: Classified as hazardous according to NOHSC criteria.

International Information:
None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information

List of relevant H-Statements:
H225 Highly flammable liquid and vapour.
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
Safety Data Sheet

1. Identification of the substance/mixture and of the company/undertaking
1.1. Product identifier
TrueVIS INK, TR-MG

1.2. Relevant identified uses of the substance or mixture and uses advised against
Inkjet Printing

1.3. Details of the supplier of the safety data sheet
Manufacturer's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103
JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226

E-mail Address:
Revised date: 28 December, 2015

1.4. Emergency telephone:

2. Hazard identification
2.1. Classification of the substance or mixture
This product is classified as dangerous according to GHS.
- Flammable liquids Category 4
- Acute toxicity - oral Category 5
- Skin corrosion/irritation Category 2
- Eye damage/irritation Category 1

2.2. GHS label elements, including precautionary statements
Pictogram

Signal word(s) Danger
Hazard statement(s)
- Combustible liquid.
- May be harmful if swallowed.
- Causes skin irritation.
- Causes serious eye damage.

- Contains methyl methacrylate. May produce an allergic reaction.
Precautionary statement(s)

Prevention
Keep away from heat/sparks/open flames/hot surfaces. — No smoking.
Wear protective gloves/protective clothing/eye protection/face protection.

Response
IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Call a POISON CENTER or doctor/physician if you feel unwell.

Storage
Store in a well-ventilated place. Keep cool.

2.3. Other hazards
Potential Health Effects:

Eyes: Causes severe eye injury which may persist for several days.
Skin: Contact with skin may cause irritation, swelling or redness.
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.
Chronic Health Hazards: None Known.
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

3. Composition/information on ingredients
Chemical nature: mixture

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<th>Composition</th>
<th>CAS No.</th>
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<th>EU registration No.</th>
<th>% By Weight</th>
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<tr>
<td>Diethylene glycol diethyl ether</td>
<td>112-36-7</td>
<td>203-963-7</td>
<td>N/A for the moment</td>
<td>65-75</td>
<td>Skin Irrit. 2: H315</td>
</tr>
<tr>
<td>γ-butyrolactone</td>
<td>96-48-0</td>
<td>202-509-5</td>
<td>N/A for the moment</td>
<td>5-15</td>
<td>Acute Tox. 4: H302</td>
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<td></td>
<td></td>
<td></td>
<td>Eye Dam. 1: H318</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>STOT SE 3: H336</td>
</tr>
<tr>
<td>Triethylene glycol monobutyl ether</td>
<td>143-22-6</td>
<td>205-592-6</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Eye Dam. 1: H318</td>
</tr>
<tr>
<td>Synthetic resins</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>5-15</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Colorant</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>5-15</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
<td>80-62-6</td>
<td>201-297-1</td>
<td>N/A for the moment</td>
<td>&lt;0.3</td>
<td>Flam. Liq. 2: H225</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>STOT SE 3: H335</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Skin Irrit. 2: H315</td>
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<td></td>
<td></td>
<td>Skin Sens. 1: H317</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information
*For the full text of the H-Statements mentioned in this Section, see Section 16.
4. First aid measures
4.1. Description of first aid measures
   Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Hold eyelids open during flushing. Call a physician.
   Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
   Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
   Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed
   Eyes: Non-corrosive but causes irreversible eye effects.
   Skin: Contact with skin may cause irritation, swelling or redness. May cause upset stomach.
   Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
   Ingestion: May cause upset stomach.

4.3. Indication of immediate medical attention and special treatment needed
   No information

5. Firefighting measures
5.1. Extinguishing media
   Suitable extinguishing media:
   Powders, bubbles, carbon dioxide, dry sand, water, reinforcement liquid
   Unsuitable extinguishing media:
   No information

5.2. Special hazards arising from the substance or mixture
   Flash Point: 71 deg.C

5.3. Advice for firefighters
   Wear self-contained breathing apparatus (SCBA) and full protective equipment.
   Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
   Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions
   Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up
   Sweep up material and dispose as waste following local regulations. Scrub contaminated area with detergent and water.
6.4. Reference to other sections
Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink. Do not dismantle container. Make sure pouch is dry before insertion into printer housing.

7.2. Conditions for safe storage, including any incompatibilities
Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with oxidizing agents or explosives.

7.3. Specific end use(s): Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters

<table>
<thead>
<tr>
<th>Occupational Exposure Limits:</th>
</tr>
</thead>
<tbody>
<tr>
<td>EU:</td>
</tr>
<tr>
<td>components</td>
</tr>
<tr>
<td>TWA</td>
</tr>
<tr>
<td>STEL</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
</tr>
<tr>
<td>50ppm</td>
</tr>
<tr>
<td>100ppm</td>
</tr>
</tbody>
</table>

DNEL (Derived No Effect Level)

<table>
<thead>
<tr>
<th>components</th>
</tr>
</thead>
<tbody>
<tr>
<td>Long term exposure</td>
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<tr>
<td>Short term exposure</td>
</tr>
<tr>
<td>Diethylene glycol diethyl ether</td>
</tr>
<tr>
<td>50.05mg/m³</td>
</tr>
<tr>
<td>-</td>
</tr>
<tr>
<td>γ-butyrolactone</td>
</tr>
<tr>
<td>130mg/m³</td>
</tr>
<tr>
<td>958mg/m³</td>
</tr>
</tbody>
</table>

REACH Toxicological Information (Workers - Hazard via inhalation route)

<table>
<thead>
<tr>
<th>components</th>
</tr>
</thead>
<tbody>
<tr>
<td>OSHA:PEL</td>
</tr>
<tr>
<td>ACGIH:TLV</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
</tr>
<tr>
<td>100ppm</td>
</tr>
<tr>
<td>416mg/m³</td>
</tr>
<tr>
<td>-</td>
</tr>
</tbody>
</table>

Australia: OELs

<table>
<thead>
<tr>
<th>components</th>
</tr>
</thead>
<tbody>
<tr>
<td>TWA</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
</tr>
<tr>
<td>208 mg/m³</td>
</tr>
</tbody>
</table>

8.2. Exposure controls:

<table>
<thead>
<tr>
<th>Occupational exposure control:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Provide general and/or local exhaust ventilation.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Personal protective equipment:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Respiratory protection:</td>
</tr>
<tr>
<td>In case ventilation is insufficient, wear respiratory protection. Use a half facepiece respirator (with gollges) or full face-piece respirator (without goggles) filtered with organic vapor pouch.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hand protection:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.</td>
</tr>
</tbody>
</table>
Eye protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties
9.1. Information on basic physical and chemical properties
Appearance: Magenta Liquid
Odor: Slightly
pH: No data available
Boiling point: No data available
Flash point: 71 deg.C
Flammability(solid,gas): Not applicable
Explosive properties: No data available
Oxidizing properties: None
Vapor pressure: No data available
Specific Gravity (g/cm$^3$, 20°C) No data available
Solubility: No data available
Partition coefficient: n-octanol/water: No data available
Viscosity: No data available
Vapor density: No data available
Evaporation rate: No data available
Melting point: No data available

9.2. Other information: No information

10. Stability and reactivity
10.1. Reactivity: Stable under normal temperature
10.2. Chemical stability: Physically stable under an ambient temperature or lower.
10.3. Possibility of hazardous reactions: No data available
10.4. Conditions to avoid: If it is heated, the container could explode to be broken down. Do not subject the container to static electricity.
10.5. Incompatible materials: This product should not mix with strong oxidants and high-pressure gases.
10.6. Hazardous decomposition products: Toxic gases such as CO and NOx will be generated during combustion.

11. Toxicological information
11.1. Information on toxicological effects
Routes of Overexposure: Eye, skin, inhalation, and oral
Acute toxicity:
Diethylene glycol diethyl ether
LD50 (oral-rat) 4790 mg/kg
LD50 (skin-rat) No data available
γ-butyrolactone
LD50 (oral-rat) 1580 mg/kg
LD50 (skin-marmot) 5600 mg/kg
Skin corrosion/irritation: No data available
Causes skin irritation. (Diethylene glycol diethyl ether)

Serious eye damage/eye irritation: No data available
Causes serious eye damage. (γ-butyrolactone)

Respiratory or skin sensitisation: No data available
Germ cell mutagenicity: No data available
Reproductive toxicity: No data available

Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
STOT-single exposure: No data available
STOT-repeated exposure: No data available
Aspiration hazard: No data available

12. Ecological information
12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment.
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods:
Treatment, storage, transportation and disposal must be in accordance with applicable federal, state/provincial, and local regulations. Do not flush to surface water or sanitary sewer system.

14. Transport information
14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
Not regulated
15. Regulatory information

EU Information:
Chemical Safety Assessment according to (EC)1907/2006:
This product has not carried out any Chemical Safety Assessment yet.

US Information:
Toxic Substances Control Act (TSCA): All ingredients are listed on the TSCA Inventory.
Product contains Diethylene glycol diethyl ether that is subject to TSCA Section 5 SNUR and to TSCA Section 12(b) export notification requirements.

California Proposition 65: Not regulated

SARA TITLE III:
Section 313:
Diethylene glycol diethyl ether (Chemical Category N230)
Triethylene glycol monobutyl ether (Chemical Category N230)

Australia Information:
Hazardous statement: Classified as hazardous according to NOHSC criteria.

International Information:
None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information

List of relevant H-Statements:
H225 Highly flammable liquid and vapour.
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
Safety Data Sheet

1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
   TrueVIS INK, TR-YE

1.2. Relevant identified uses of the substance or mixture and uses advised against
   Inkjet Printing

1.3. Details of the supplier of the safety data sheet
   Manufacture's name: Roland DG Corporation
   Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103 JAPAN
   Phone: + 81-53-484-1224
   Fax: + 81-53-484-1226

1.4. Emergency telephone:

2. Hazard identification

2.1. Classification of the substance or mixture
   This product is classified as dangerous according to GHS.
   - Flammable liquids Category 4
   - Acute toxicity - oral Category 5
   - Skin corrosion/irritation Category 2
   - Eye damage/irritation Category 1

2.2. GHS label elements, including precautionary statements
   Pictogram

   Signal word(s)    Danger
   Hazard statement(s) Combustible liquid.
   May be harmful if swallowed.
   Causes skin irritation.
   Causes serious eye damage.
   Contains methyl methacrylate. May produce an allergic reaction.
Precautionary statement(s)

**Prevention**
- Keep away from heat/sparks/open flames/hot surfaces. — No smoking.
- Wear protective gloves/protective clothing/eye protection/face protection.

**Response**
- IF ON SKIN: Wash with plenty of soap and water.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- Call a POISON CENTER or doctor/physician if you feel unwell.

**Storage**
- Store in a well-ventilated place. Keep cool.

2.3. Other hazards

**Potential Health Effects:**
- **Eyes:** Causes severe eye injury which may persist for several days.
- **Skin:** Contact with skin may cause irritation, swelling or redness.
- **Inhalation:** Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
- **Ingestion:** May cause upset stomach.
- **Chronic Health Hazards:** None Known.
- **Carcinogenicity:** None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

3. Composition/information on ingredients

**Chemical nature:** mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification EC No. 1272/2008</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol diethyl ether</td>
<td>112-36-7</td>
<td>203-963-7</td>
<td>N/A for the moment</td>
<td>65-75</td>
<td>Skin Irrit. 2: H315</td>
</tr>
<tr>
<td>γ-butyrolactone</td>
<td>96-48-0</td>
<td>202-509-5</td>
<td>N/A for the moment</td>
<td>5-15</td>
<td>Acute Tox. 4: H302 Eye Dam. 1: H318 STOT SE 3: H336</td>
</tr>
<tr>
<td>Triethylene glycol monobutyl ether</td>
<td>143-22-6</td>
<td>205-592-6</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Eye Dam. 1: H318</td>
</tr>
<tr>
<td>Synthetic resins</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>5-15</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Colorant</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Additive</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
<td>80-62-6</td>
<td>201-297-1</td>
<td>N/A for the moment</td>
<td>&lt;0.3</td>
<td>Flam. Liq. 2: H225 STOT SE 3: H335 Skin Irrit. 2: H315 Skin Sens. 1: H317</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information

*For the full text of the H-Statements mentioned in this Section, see Section 16.*
4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Non-corrosive but causes irreversible eye effects.

Skin: Contact with skin may cause irritation, swelling or redness. May cause upset stomach.

Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

Ingestion: May cause upset stomach.

4.3. Indication of immediate medical attention and special treatment needed

No information

5. Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:
- Powders, bubbles, carbon dioxide, dry sand, water, reinforcement liquid

Unsuitable extinguishing media:
- No information

5.2. Special hazards arising from the substance or mixture

Flash Point: 71 deg.C

5.3. Advice for firefighters

Wear self-contained breathing apparatus (SCBA) and full protective equipment.
Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures

General:
Notify the appropriate authorities immediately. Take all additional action necessary to prevent and remedy the adverse effects of the spill. Absorb spill with sand or earth then place in a chemical waste container.

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep up material and dispose as waste following local regulations. Scrub contaminated area with detergent and water.
6.4. Reference to other sections
Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink. Do not dismantle container. Make sure pouch is dry before insertion into printer housing.

7.2. Conditions for safe storage, including any incompatibilities
Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with oxidizing agents or explosives.

7.3. Specific end use(s): Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters
Occupational Exposure Limits:

<table>
<thead>
<tr>
<th>EU:</th>
<th>components</th>
<th>TWA</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td>50ppm</td>
<td>100ppm</td>
<td></td>
</tr>
</tbody>
</table>

DNEL(Derived No Effect Level)

<table>
<thead>
<tr>
<th>components</th>
<th>Long term exposure</th>
<th>Short term exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol diethyl ether</td>
<td>50.05mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>γ-butyrolactone</td>
<td>130mg/m³</td>
<td>958mg/m³</td>
</tr>
</tbody>
</table>

REACH Toxicological Information (Workers - Hazard via inhalation route)

<table>
<thead>
<tr>
<th>components</th>
<th>OSHA:PEL</th>
<th>ACGIH:TLV</th>
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</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td>100ppm</td>
<td>416mg/m³</td>
</tr>
</tbody>
</table>

Australia: OELs

<table>
<thead>
<tr>
<th>components</th>
<th>TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td>208 mg/m³</td>
</tr>
</tbody>
</table>

8.2. Exposure controls:
Occupational exposure control: Provide general and/or local exhaust ventilation.

Personal protective equipment:
Respiratory protection: In case ventilation is insufficient, wear respiratory protection. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor pouch.

Hand protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.
Eye protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties
9.1. Information on basic physical and chemical properties
Appearance: Yellow Liquid
Odor: Slightly
pH: No data available
Boiling point: No data available
Flash point: 71 deg.C
Flammability(solid,gas): Not applicable
Explosive properties: None
Oxidizing properties: None
Vapor pressure: No data available
Specific Gravity (g/cm³, 20℃): No data available
Solubility: No data available
Water Solubility: Lightly soluble
Partition coefficient: n-octanol/water: No data available
Viscosity: No data available
Vapor density: No data available
Evaporation rate: No data available
Melting point: No data available

9.2. Other information: No information

10. Stability and reactivity
10.1. Reactivity: Stable under normal temperature
10.2. Chemical stability: Physically stable under an ambient temperature or lower.
10.3. Possibility of hazardous reactions: No data available
10.4. Conditions to avoid: If it is heated, the container could explode to be broken down. Do not subject the container to static electricity.
10.5. Incompatible materials: This product should not mix with strong oxidants and high-pressure gases.
10.6. Hazardous decomposition products: Toxic gases such as CO and NOx will be generated during combustion.

11. Toxicological information
11.1. Information on toxicological effects
Routes of Overexposure: Eye, skin, inhalation, and oral
Acute toxicity:
Diethylene glycol diethyl ether
LD50 ( oral-rat ) 4790 mg/kg
LD50 ( skin-rat ) No data available
γ-butyrolactone
LD50 ( oral-rat ) 1580 mg/kg
LD50 ( skin-marmot ) 5600 mg/kg
Skin corrosion/irritation: No data available
Causes skin irritation. (Diethylene glycol diethyl ether)
Serious eye damage/eye irritation: No data available
Causes serious eye damage. (γ-butyrolactone)
Respiratory or skin sensitisation: No data available
Germ cell mutagenicity: No data available
Reproductive toxicity: No data available
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
STOT-single exposure: No data available
STOT-repeated exposure: No data available
Aspiration hazard: No data available

12. Ecological information
12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment.
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods: Treatment, storage, transportation and disposal must be in accordance with applicable federal, state/provincial, and local regulations. Do not flush to surface water or sanitary sewer system.

14. Transport information
14.1. UN Class/UN Number:
   ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.2. UN proper shipping name:
   ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.3. Transport hazard class(es):
   ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.4. Packing group:
   ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.5. Environmental hazards:
   ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.6. Special precautions for user: Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: Not regulated
15. Regulatory information
EU Information:
    Chemical Safety Assessment according to (EC)1907/2006:
    This product has not carried out any Chemical Safety Assessment yet.

US Information:
    Toxic Substances Control Act (TSCA): All ingredients are listed on the TSCA Inventory.
    Product contains Diethylene glycol diethyl ether that is subject to TSCA Section 5 SNUR and to TSCA Section
    12(b) export notification requirements.

California Proposition 65: Not regulated

SARA TITLE III:
    Section 313:
    Diethylene glycol diethyl ether  (Chemical Category N230)
    Triethylene glycol monobutyl ether  (Chemical Category N230)

Australia Information:
    Hazardous statement: Classified as hazardous according to NOHSC criteria.

International Information:
    None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information
List of relevant H-Statements:
    H225 Highly flammable liquid and vapour.
    H302 Harmful if swallowed.
    H315 Causes skin irritation.
    H317 May cause an allergic skin reaction.
    H318 Causes serious eye damage.
    H335 May cause respiratory irritation.
    H336 May cause drowsiness or dizziness.

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and
belief at the date of its publication. The information given is designed only as a guidance for safe handling, use,
processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The
information relates only to the specific material designated and may not be valid for such material used in combination
with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and
experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
Safety Data Sheet

1. Identification of the substance/mixture and of the company/undertaking
   1.1. Product identifier
       TrueVIS INK, TR-BK

   1.2. Relevant identified uses of the substance or mixture and uses advised against
       Inkjet Printing

   1.3. Details of the supplier of the safety data sheet
       Manufacture's name: Roland DG Corporation
       Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,
       Shizuoka-ken, 431-2103
       JAPAN
       Phone: + 81-53-484-1224
       Fax: + 81-53-484-1226

   Revised date: 28 December, 2015

1.4. Emergency telephone:

2. Hazard identification
   2.1. Classification of the substance or mixture
       This product is classified as dangerous according to GHS.
       Flammable liquids Category 4
       Acute toxicity - oral Category 5
       Skin corrosion/irritation Category 2
       Eye damage/irritation Category 1

   2.2. GHS label elements, including precautionary statements
       Pictogram

       Signal word(s)            Danger
       Hazard statement(s)
       Combustible liquid.
       May be harmful if swallowed.
       Causes skin irritation.
       Causes serious eye damage.

       Contains methyl methacrylate. May produce an allergic reaction.
Precautionary statement(s)

Prevention
Keep away from heat/sparks/open flames/hot surfaces. — No smoking.
Wear protective gloves/protective clothing/eye protection/face protection.

Response
IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Call a POISON CENTER or doctor/physician if you feel unwell.

Storage
Store in a well-ventilated place. Keep cool.

2.3. Other hazards

Potential Health Effects:

Eyes: Causes severe eye injury which may persist for several days.
Skin: Contact with skin may cause irritation, swelling or redness.
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.
Chronic Health Hazards: None Known.
Carcinogenicity: The product contains Carbon black.
IARC evaluated printing ink as a Group3 (Not classifiable as to carcinogenicity to humans).

3. Composition/information on ingredients

Chemical nature: mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification EC No. 1272/2008</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol diethyl ether</td>
<td>112-36-7</td>
<td>203-963-7</td>
<td>N/A for the moment</td>
<td>65-75</td>
<td>Skin Irrit. 2: H315</td>
</tr>
<tr>
<td>γ-butyrolactone</td>
<td>96-48-0</td>
<td>202-509-5</td>
<td>N/A for the moment</td>
<td>5-15</td>
<td>Acute Tox. 4: H302 Eye Dam. 1: H318 STOT SE 3: H336</td>
</tr>
<tr>
<td>Triethylene glycol monobutyl ether</td>
<td>143-22-6</td>
<td>205-592-6</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Eye Dam. 1: H318</td>
</tr>
<tr>
<td>Synthetic resins</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>5-15</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Carbon black</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Additive</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
<td>80-62-6</td>
<td>201-297-1</td>
<td>N/A for the moment</td>
<td>&lt;0.3</td>
<td>Flam. Liq. 2: H225 Skin Irrit. 2: H315 Skin Sens. 1: H317</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information
*For the full text of the H-Statements mentioned in this Section, see Section 16.
4. First aid measures
4.1. Description of first aid measures
   Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Hold eyelids open during flushing. Call a physician.
   Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
   Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
   Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed
   Eyes: Non-corrosive but causes irreversible eye effects.
   Skin: Contact with skin may cause irritation, swelling or redness. May cause upset stomach.
   Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
   Ingestion: May cause upset stomach.

4.3. Indication of immediate medical attention and special treatment needed
   No information

5. Firefighting measures
5.1. Extinguishing media
   Suitable extinguishing media:
   - Powders, bubbles, carbon dioxide, dry sand, water, reinforcement liquid
   Unsuitable extinguishing media:
   - No information

5.2. Special hazards arising from the substance or mixture
   Flash Point: 71 deg.C

5.3. Advice for firefighters
   - Wear self-contained breathing apparatus (SCBA) and full protective equipment.
   - Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures
   General:
   - Notify the appropriate authorities immediately. Take all additional action necessary to prevent and remedy the adverse effects of the spill. Absorb spill with sand or earth then place in a chemical waste container.

6.1. Personal precautions, protective equipment and emergency procedures
   - Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions
   - Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up
   - Sweep up material and dispose as waste following local regulations. Scrub contaminated area with detergent and water.
6.4. Reference to other sections
   Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
   Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink. Do not dismantle container. Make sure pouch is dry before insertion into printer housing.

7.2. Conditions for safe storage, including any incompatibilities
   Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with oxidizing agents or explosives.

7.3. Specific end use(s): Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters
   Occupational Exposure Limits:

<table>
<thead>
<tr>
<th>Components</th>
<th>TWA</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td>50 ppm</td>
<td>100 ppm</td>
</tr>
</tbody>
</table>

   DNEL (Derived No Effect Level)

<table>
<thead>
<tr>
<th>Components</th>
<th>Long term exposure</th>
<th>Short term exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol diethyl ether</td>
<td>50.05 mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>γ-butyrolactone</td>
<td>130 mg/m³</td>
<td>958 mg/m³</td>
</tr>
</tbody>
</table>

   REACH Toxicological Information (Workers - Hazard via inhalation route)

<table>
<thead>
<tr>
<th>Components</th>
<th>OSHA:PEL</th>
<th>ACGIH:TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black</td>
<td>3.5 mg/m³</td>
<td>3.5 mg/m³</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
<td>100 ppm</td>
<td>416 mg/m³</td>
</tr>
</tbody>
</table>

   Australia: OELs

<table>
<thead>
<tr>
<th>Components</th>
<th>TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black</td>
<td>3 mg/m³</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
<td>208 mg/m³</td>
</tr>
</tbody>
</table>

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.
8.2. Exposure controls:

Occupational exposure control: Provide general and/or local exhaust ventilation.

Personal protective equipment:
Respiratory protection: In case ventilation is insufficient, wear respiratory protection. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor pouch.
Hand protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.
Eye protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, wear safety glasses or chemical splash goggles.
Skin protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, wear protective clothing.
Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.
Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties
Appearance: Black Liquid
Odor: Slightly
pH: No data available
Boiling point: No data available
Flash point: 71 deg.C
Flammability(solid,gas): Not applicable
Explosive properties: No data available
Oxidizing properties: None
Vapor pressure: No data available
Specific Gravity (g/cm³, 20°C): No data available
Solubility: No data available
Water Solubility: Lightly soluble
Partition coefficient: n-octanol/water: No data available
Viscosity: No data available
Vapor density: No data available
Evaporation rate: No data available
Melting point: No data available

9.2. Other information: No information

10. Stability and reactivity

10.1. Reactivity: Stable under normal temperature
10.2. Chemical stability: Physically stable under an ambient temperature or lower.
10.3. Possibility of hazardous reactions: No data available
10.4. Conditions to avoid: If it is heated, the container could explode to be broken down. Do not subject the container to static electricity.
10.5. Incompatible materials: This product should not mix with strong oxidants and high-pressure gases.
10.6. Hazardous decomposition products: Toxic gases such as CO and NOx will be generated during combustion.
11. Toxicological information

11.1. Information on toxicological effects

Routes of Overexposure: Eye, skin, inhalation, and oral

Acute toxicity:

- Diethylene glycol diethyl ether
  - LD₅₀ (oral-rat): 4790 mg/kg
  - LD₅₀ (skin-rat): No data available

- γ-butyrolactone
  - LD₅₀ (oral-rat): 1580 mg/kg
  - LD₅₀ (skin-marmot): 5600 mg/kg

Skin corrosion/irritation: No data available

Causes skin irritation. (Diethylene glycol diethyl ether)

Serious eye damage/eye irritation: No data available

Causes serious eye damage. (γ-butyrolactone)

Respiratory or skin sensitisation: No data available

Germ cell mutagenicity: No data available

Reproductive toxicity: No data available

Carcinogenicity:
The product contains Carbon black.
IARC evaluated printing ink as a Group 3 (Not classifiable as to carcinogenicity to humans).

STOT-single exposure: No data available

STOT-repeated exposure: No data available

Aspiration hazard: No data available

12. Ecological information

12.1. Toxicity: No data available

12.2. Persistence and degradability: No data available

12.3. Bioaccumulative potential: No data available

12.4. Mobility in soil: No data available

12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment.

12.6. Other adverse effects: No data available

13. Disposal considerations

13.1. Waste treatment methods:

Treatment, storage, transportation and disposal must be in accordance with applicable federal, state/provincial, and local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information

14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
Not regulated

15. Regulatory information

EU Information:
Chemical Safety Assessment according to (EC)1907/2006:
This product has not carried out any Chemical Safety Assessment yet.

US Information:
Toxic Substances Control Act (TSCA): All ingredients are listed on the TSCA Inventory.
Product contains Diethylene glycol diethyl ether that is subject to TSCA Section 5 SNUR and to TSCA Section 12(b) export notification requirements.

California Proposition 65: Not regulated

SARA TITLE III:
Section 313:
Diethylene glycol diethyl ether (Chemical Category N230)
Triethylene glycol monobutyl ether (Chemical Category N230)

Australia Information:
Hazardous statement: Classified as hazardous according to NOHSC criteria.

International Information:
The product contains Carbon black.
IARC evaluated printing ink as a Group3 (Not classifiable as to carcinogenicity to humans).

16. Other information

List of relevant H-Statements:

H225 Highly flammable liquid and vapour.
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.
The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
Safety Data Sheet

1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
TrueVIS INK, TR-LC

1.2. Relevant identified uses of the substance or mixture and uses advised against
Inkjet Printing

1.3. Details of the supplier of the safety data sheet

Manufacture's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,
Shizuoka-ken, 431-2103
JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226

E-mail Address:

Revised date: 28 December, 2015

1.4. Emergency telephone:

2. Hazard identification

2.1. Classification of the substance or mixture
This product is classified as dangerous according to GHS.

Flammable liquids Category 4
Acute toxicity - oral Category 5
Skin corrosion/irritation Category 2
Eye damage/irritation Category 1

2.2. GHS label elements, including precautionary statements

Pictogram

Signal word(s) Danger

Hazard statement(s) Combustible liquid.
May be harmful if swallowed.
Causes skin irritation.
Causes serious eye damage.
Contains methyl methacrylate. May produce an allergic reaction.
Precautionary statement(s)

Prevention
Keep away from heat/sparks/open flames/hot surfaces. — No smoking.
Wear protective gloves/protective clothing/eye protection/face protection.

Response
IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Call a POISON CENTER or doctor/physician if you feel unwell.

Storage
Store in a well-ventilated place. Keep cool.

2.3. Other hazards
Potential Health Effects:

Eyes: Causes severe eye injury which may persist for several days.
Skin: Contact with skin may cause irritation, swelling or redness.
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.
Chronic Health Hazards: None Known.
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

3. Composition/information on ingredients

**Chemical nature:** mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification EC No. 1272/2008</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol diethyl ether</td>
<td>112-36-7</td>
<td>203-963-7</td>
<td>N/A for the moment</td>
<td>65-75</td>
<td>Skin Irrit. 2: H315</td>
</tr>
<tr>
<td>γ-butyrolactone</td>
<td>96-48-0</td>
<td>202-509-5</td>
<td>N/A for the moment</td>
<td>5-15</td>
<td>Acute Tox. 4: H302 Eye Dam. 1: H318 STOT SE 3: H336</td>
</tr>
<tr>
<td>Triethylene glycol monobutyl ether</td>
<td>143-22-6</td>
<td>205-592-6</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Eye Dam. 1: H318</td>
</tr>
<tr>
<td>Synthetic resins</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>10-20</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Colorant</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>&lt;1</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
<td>80-62-6</td>
<td>201-297-1</td>
<td>N/A for the moment</td>
<td>&lt;0.3</td>
<td>Flam. Liq. 2: H225 STOT SE 3: H335 Skin Irrit. 2: H315 Skin Sens. 1: H317</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information

*For the full text of the H-Statements mentioned in this Section, see Section 16.
4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Non-corrosive but causes irreversible eye effects.

Skin: Contact with skin may cause irritation, swelling or redness. May cause upset stomach.

Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

Ingestion: May cause upset stomach.

4.3. Indication of immediate medical attention and special treatment needed

No information

5. Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:
Powders, bubbles, carbon dioxide, dry sand, water, reinforcement liquid

Unsuitable extinguishing media:
No information

5.2. Special hazards arising from the substance or mixture

Flash Point: 71 deg.C

5.3. Advice for firefighters

Wear self-contained breathing apparatus (SCBA) and full protective equipment.
Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures

General:
Notify the appropriate authorities immediately. Take all additional action necessary to prevent and remedy the adverse effects of the spill. Absorb spill with sand or earth then place in a chemical waste container.

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep up material and dispose as waste following local regulations. Scrub contaminated area with detergent and water.
6.4. Reference to other sections
Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink. Do not dismantle container. Make sure pouch is dry before insertion into printer housing.

7.2. Conditions for safe storage, including any incompatibilities
Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with oxidizing agents or explosives.

7.3. Specific end use(s): Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters
Occupational Exposure Limits:

<table>
<thead>
<tr>
<th>EU:</th>
<th>TWA</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td>50ppm</td>
<td>100ppm</td>
</tr>
</tbody>
</table>

DNEL (Derived No Effect Level)

<table>
<thead>
<tr>
<th>components</th>
<th>Long term exposure</th>
<th>Short term exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol diethyl ether</td>
<td>50.05 mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>γ-butyrolactone</td>
<td>130mg/m³</td>
<td>958mg/m³</td>
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</tbody>
</table>

REACH Toxicological Information (Workers - Hazard via inhalation route)

US:

<table>
<thead>
<tr>
<th>components</th>
<th>OSHA:PEL</th>
<th>ACGIH:TLV</th>
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</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td>100ppm</td>
<td>416mg/m³</td>
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</table>

<table>
<thead>
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<th>Australia: OELs</th>
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</tr>
</thead>
<tbody>
<tr>
<td>components</td>
<td>TWA</td>
<td></td>
</tr>
<tr>
<td>Methyl methacrylate</td>
<td>208 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

8.2. Exposure controls:
Occupational exposure control: Provide general and/or local exhaust ventilation.

Personal protective equipment:
Respiratory protection: In case ventilation is insufficient, wear respiratory protection. Use a half facepiece respirator (with gollges) or full face-piece respirator (without googleles) filtered with organic vapor pouch.

Hand protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.
Eye protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties
9.1. Information on basic physical and chemical properties
Appearance: Cyan Liquid
Odor: Slightly
pH: No data available
Boiling point: No data available
Flash point: 71 deg.C
Flammability(solid,gas): Not applicable
Explosive properties: No data available
Oxidizing properties: None
Vapor pressure: No data available
Specific Gravity (g/cm$^3$, 20$^\circ$C): No data available
Solubility: No data available
Water Solubility: Lightly soluble
Partition coefficient: n-octanol/water: No data available
Viscosity: No data available
Vapor density: No data available
Evaporation rate: No data available
Melting point: No data available

9.2. Other information: No information

10. Stability and reactivity
10.1. Reactivity: Stable under normal temperature
10.2. Chemical stability: Physically stable under an ambient temperature or lower.
10.3. Possibility of hazardous reactions: No data available
10.4. Conditions to avoid: If it is heated, the container could explode to be broken down. Do not subject the container to static electricity.
10.5. Incompatible materials: This product should not mix with strong oxidants and high-pressure gases.
10.6. Hazardous decomposition products: Toxic gases such as CO and NOx will be generated during combustion.

11. Toxicological information
11.1. Information on toxicological effects
Routes of Overexposure: Eye, skin, inhalation, and oral
Acute toxicity:
Diethylene glycol diethyl ether
LD50 (oral-rat) 4790 mg/kg
LD50 (skin-rat) No data available
γ-butyrolactone
LD50 (oral-rat) 1580 mg/kg
LD50 (skin-marmot) 5600 mg/kg
Skin corrosion/irritation: No data available
Causes skin irritation. (Diethylene glycol diethyl ether)

Serious eye damage/eye irritation: No data available
Causes serious eye damage. (γ-butyrolactone)

Respiratory or skin sensitisation: No data available

Germ cell mutagenicity: No data available

Reproductive toxicity: No data available

Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

STOT-single exposure: No data available
STOT-repeated exposure: No data available
Aspiration hazard: No data available

12. Ecological information
12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment.
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods:
Treatment, storage, transportation and disposal must be in accordance with applicable federal, state/provincial, and local regulations. Do not flush to surface water or sanitary sewer system.

14. Transport information
14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
Not regulated
15. Regulatory information

EU Information:
Chemical Safety Assessment according to (EC) 1907/2006:
This product has not carried out any Chemical Safety Assessment yet.

US Information:
Toxic Substances Control Act (TSCA): All ingredients are listed on the TSCA Inventory.
Product contains Diethylene glycol diethyl ether that is subject to TSCA Section 5 SNUR and to TSCA Section 12(b) export notification requirements.

California Proposition 65: Not regulated

SARA TITLE III:
Section 313:
Diethylene glycol diethyl ether (Chemical Category N230)
Triethylene glycol monobutyl ether (Chemical Category N230)

Australia Information:
Hazardous statement: Classified as hazardous according to NOHSC criteria.

International Information:
None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information

List of relevant H-Statements:
H225 Highly flammable liquid and vapour.
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
Safety Data Sheet

1. Identification of the substance/mixture and of the company/undertaking
1.1. Product identifier
   TrueVIS INK, TR-LM

1.2. Relevant identified uses of the substance or mixture and uses advised against
   Inkjet Printing

1.3. Details of the supplier of the safety data sheet
   Manufacturer's name: Roland DG Corporation
   Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103
   JAPAN
   Phone: +81-53-484-1224
   Fax: +81-53-484-1226

   E-mail Address:
   Revised date: 28 December, 2015

1.4. Emergency telephone:

2. Hazard identification
2.1. Classification of the substance or mixture
   This product is classified as dangerous according to GHS.
   Flammable liquids Category 4
   Acute toxicity - oral Category 5
   Skin corrosion/irritation Category 2
   Eye damage/irritation Category 1

2.2. GHS label elements, including precautionary statements
   Pictogram

   Signal word(s) Danger
   Hazard statement(s) Combustible liquid.
   May be harmful if swallowed.
   Causes skin irritation.
   Causes serious eye damage.

   Contains methyl methacrylate. May produce an allergic reaction.
Precautionary statement(s)
Prevention
Keep away from heat/sparks/open flames/hot surfaces. — No smoking.
Wear protective gloves/productive clothing/eye protection/face protection.
Response
IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Call a POISON CENTER or doctor/physician if you feel unwell.
Storage
Store in a well-ventilated place. Keep cool.

2.3. Other hazards
Potential Health Effects:
Eyes: Causes severe eye injury which may persist for several days.
Skin: Contact with skin may cause irritation, swelling or redness.
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.
Chronic Health Hazards: None Known.
Carcinogenicity:
None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

3. Composition/information on ingredients
Chemical nature: mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification EC No. 1272/2008</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol diethyl ether</td>
<td>112-36-7</td>
<td>203-963-7</td>
<td>N/A for the moment</td>
<td>65-75</td>
<td>Skin Irrit. 2: H315</td>
</tr>
<tr>
<td>γ-butyrolactone</td>
<td>96-48-0</td>
<td>202-509-5</td>
<td>N/A for the moment</td>
<td>5-15</td>
<td>Acute Tox. 4: H302 Eye Dam. 1: H318 STOT SE 3: H336</td>
</tr>
<tr>
<td>Triethylene glycol monobutyl ether</td>
<td>143-22-6</td>
<td>205-592-6</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Eye Dam. 1: H318</td>
</tr>
<tr>
<td>Synthetic resins</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>10-20</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Colorant</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
<td>80-62-6</td>
<td>201-297-1</td>
<td>N/A for the moment</td>
<td>&lt;0.3</td>
<td>Flam. Liq. 2: H225 STOT SE 3: H335 Skin Irrit. 2: H315 Skin Sens. 1: H317</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information
*For the full text of the H-Statements mentioned in this Section, see Section 16.
4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Non-corrosive but causes irreversible eye effects.

Skin: Contact with skin may cause irritation, swelling or redness.

Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

Ingestion: May cause upset stomach.

4.3. Indication of immediate medical attention and special treatment needed

No information

5. Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

- Powders, bubbles, carbon dioxide, dry sand, water, reinforcement liquid

Unsuitable extinguishing media:

No information

5.2. Special hazards arising from the substance or mixture


Flash Point: 71 deg.C

5.3. Advice for firefighters

- Wear self-contained breathing apparatus (SCBA) and full protective equipment.
- Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures

General:

- Notify the appropriate authorities immediately. Take all additional action necessary to prevent and remedy the adverse effects of the spill. Absorb spill with sand or earth then place in a chemical waste container.

6.1. Personal precautions, protective equipment and emergency procedures

- Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

- Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

- Sweep up material and dispose as waste following local regulations. Scrub contaminated area with detergent and water.
6.4. Reference to other sections
Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink. Do not dismantle container. Make sure pouch is dry before insertion into printer housing.

7.2. Conditions for safe storage, including any incompatibilities
Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with oxidizing agents or explosives.

7.3. Specific end use(s): Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters
Occupational Exposure Limits:

<table>
<thead>
<tr>
<th>Components</th>
<th>EU:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>TWA</td>
<td>STEL</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
<td>50ppm</td>
<td>100ppm</td>
</tr>
</tbody>
</table>

DNEL (Derived No Effect Level)

<table>
<thead>
<tr>
<th>Components</th>
<th>Long term exposure</th>
<th>Short term exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol diethyl ether</td>
<td>50.05mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>γ-butyrolactone</td>
<td>130mg/m³</td>
<td>958mg/m³</td>
</tr>
</tbody>
</table>

REACH Toxicological Information (Workers - Hazard via inhalation route)

US:

<table>
<thead>
<tr>
<th>Components</th>
<th>OSHA:PEL</th>
<th>ACGIH:TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td>100ppm</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>416mg/m³</td>
<td>-</td>
</tr>
</tbody>
</table>

Australia: OELs

<table>
<thead>
<tr>
<th>Components</th>
<th>TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td>208mg/m³</td>
</tr>
</tbody>
</table>

8.2. Exposure controls:
Occupational exposure control: Provide general and/or local exhaust ventilation.

Personal protective equipment:
Respiratory protection: In case ventilation is insufficient, wear respiratory protection. Use a half facepiece respirator (with gollges) or full face-piece respirator (without googles) filtered with organic vapor pouch.

Hand protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.
9. Physical and chemical properties
9.1. Information on basic physical and chemical properties
   Appearance: Magenta Liquid
   Odor: Slightly
   pH: No data available
   Boiling point: No data available
   Flash point: 71 deg.C
   Flammability(solid,gas): Not applicable
   Explosive properties: No data available
   Oxidizing properties: None
   Vapor pressure: No data available
   Specific Gravity (g/cm³, 20°C): No data available
   Solubility: No data available
   Water Solubility: Lightly soluble
   Partition coefficient: n-octanol/water: No data available
   Viscosity: No data available
   Vapor density: No data available
   Evaporation rate: No data available
   Melting point: No data available
9.2. Other information: No information

10. Stability and reactivity
10.1. Reactivity: Stable under normal temperature
10.2. Chemical stability: Physically stable under an ambient temperature or lower.
10.3. Possibility of hazardous reactions: No data available
10.4. Conditions to avoid: If it is heated, the container could explode to be broken down. Do not subject the container to static electricity.
10.5. Incompatible materials: This product should not mix with strong oxidants and high-pressure gases.
10.6. Hazardous decomposition products: Toxic gases such as CO and NOx will be generated during combustion.

11. Toxicological information
11.1. Information on toxicological effects
   Routes of Overexposure: Eye, skin, inhalation, and oral
   Acute toxicity:
   Diethylene glycol diethyl ether
   LD50 (oral-rat) 4790 mg/kg
   LD50 (skin-rat) No data available
   γ-butyrolactone
   LD50 (oral-rat) 1580 mg/kg
   LD50 (skin-marmot) 5600 mg/kg
Skin corrosion/irritation: No data available
Causes skin irritation. (Diethylene glycol diethyl ether)

Serious eye damage/eye irritation: No data available
Causes serious eye damage. (γ-butyrolactone)

Respiratory or skin sensitisation: No data available

Germ cell mutagenicity: No data available

Reproductive toxicity: No data available

Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

STOT-single exposure: No data available
STOT-repeated exposure: No data available
Aspiration hazard: No data available

12. Ecological information
12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment.
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods: Treatment, storage, transportation and disposal must be in accordance with applicable federal, state/provincial, and local regulations. Do not flush to surface water or sanitary sewer system.

14. Transport information
14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA: Not regulated
14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: Not regulated
15. Regulatory information

EU Information:
Chemical Safety Assessment according to (EC)1907/2006:
This product has not carried out any Chemical Safety Assessment yet.

US Information:
Toxic Substances Control Act (TSCA): All ingredients are listed on the TSCA Inventory.
Product contains Diethylene glycol diethyl ether that is subject to TSCA Section 5 SNUR and to TSCA Section 12(b) export notification requirements.

California Proposition 65: Not regulated

SARA TITLE III:
Section 313:
Diethylene glycol diethyl ether (Chemical Category N230)
Triethylene glycol monobutyl ether (Chemical Category N230)

Australia Information:
Hazardous statement: Classified as hazardous according to NOHSC criteria.

International Information:
None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information

List of relevant H-Statements:

H225 Highly flammable liquid and vapour.
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
Safety Data Sheet

1. Identification of the substance/mixture and of the company/undertaking
1.1. Product identifier
TrueVIS INK, TR-LK

1.2. Relevant identified uses of the substance or mixture and uses advised against
Inkjet Printing

1.3. Details of the supplier of the safety data sheet
Manufacturer's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103 JAPAN
Phone: +81-53-484-1224
Fax: +81-53-484-1226

E-mail Address: 
Revised date: 28 December, 2015

1.4. Emergency telephone:

2. Hazard identification
2.1. Classification of the substance or mixture
This product is classified as dangerous according to GHS.
- Flammable liquids Category 4
- Acute toxicity - oral Category 5
- Skin corrosion/irritation Category 2
- Eye damage/irritation Category 1

2.2. GHS label elements, including precautionary statements
Pictogram

Signal word(s) Danger
Hazard statement(s) Combustible liquid.
May be harmful if swallowed.
Causes skin irritation.
Causes serious eye damage.
Contains methyl methacrylate. May produce an allergic reaction.
Precautionary statement(s)

Prevention
Keep away from heat/sparks/open flames/hot surfaces. — No smoking.
Wear protective gloves/protective clothing/eye protection/face protection.

Response
IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Call a POISON CENTER or doctor/physician if you feel unwell.

Storage
Store in a well-ventilated place. Keep cool.

2.3. Other hazards

Potential Health Effects:

Eyes: Causes severe eye injury which may persist for several days.
Skin: Contact with skin may cause irritation, swelling or redness.
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.
Chronic Health Hazards: None Known.
Carcinogenicity: The product contains Carbon black.
IARC evaluated printing ink as a Group3 (Not classifiable as to carcinogenicity to humans).

3. Composition/information on ingredients

Chemical nature: mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification EC No. 1272/2008</th>
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</thead>
<tbody>
<tr>
<td>Diethylene glycol diethyl ether</td>
<td>112-36-7</td>
<td>203-963-7</td>
<td>N/A for the moment</td>
<td>65-75</td>
<td>Skin Irrit. 2: H315</td>
</tr>
<tr>
<td>γ-butyrolactone</td>
<td>96-48-0</td>
<td>202-509-5</td>
<td>N/A for the moment</td>
<td>5-15</td>
<td>Acute Tox. 4: H302</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Eye Dam. 1: H318</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>STOT SE 3: H336</td>
</tr>
<tr>
<td>Triethylene glycol monobutyl ether</td>
<td>143-22-6</td>
<td>205-592-6</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Eye Dam. 1: H318</td>
</tr>
<tr>
<td>Synthetic resins</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>5-15</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Carbon black</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>&lt;1</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
<td>80-62-6</td>
<td>201-297-1</td>
<td>N/A for the moment</td>
<td>&lt;0.3</td>
<td>Flam. Liq. 2: H225</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>STOT SE 3: H335</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Skin Irr. 2: H315</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Skin Sens. 1: H317</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information

*For the full text of the H-Statements mentioned in this Section, see Section 16.
4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Non-corrosive but causes irreversible eye effects.

Skin: Contact with skin may cause irritation, swelling or redness.

Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

Ingestion: May cause upset stomach.

4.3. Indication of immediate medical attention and special treatment needed

No information

5. Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:
- Powders, bubbles, carbon dioxide, dry sand, water, reinforcement liquid

Unsuitable extinguishing media:
- No information

5.2. Special hazards arising from the substance or mixture

- Flash Point: 71 deg.C

5.3. Advice for firefighters

Wear self-contained breathing apparatus (SCBA) and full protective equipment.

Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures

General:
Notify the appropriate authorities immediately. Take all additional action necessary to prevent and remedy the adverse effects of the spill. Absorb spill with sand or earth then place in a chemical waste container.

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep up material and dispose as waste following local regulations. Scrub contaminated area with detergent and water.
6.4. Reference to other sections
   Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage

7.1. Precautions for safe handling
   Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink. Do not dismantle container. Make sure pouch is dry before insertion into printer housing.

7.2. Conditions for safe storage, including any incompatibilities
   Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with oxidizing agents or explosives.

7.3. Specific end use(s):
   Inkjet printing

8. Exposure controls/ personal protection

8.1. Control parameters
   Occupational Exposure Limits:

   EU:
<table>
<thead>
<tr>
<th>components</th>
<th>TWA</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td>50ppm</td>
<td>100ppm</td>
</tr>
</tbody>
</table>

   DNEL(Derived No Effect Level)
<table>
<thead>
<tr>
<th>components</th>
<th>Long term exposure</th>
<th>Short term exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene glycol diethyl ether</td>
<td>50.05mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>γ-butyrolactone</td>
<td>130mg/m³</td>
<td>958mg/m³</td>
</tr>
</tbody>
</table>

   REACH Toxicological Information (Workers - Hazard via inhalation route)
<table>
<thead>
<tr>
<th>components</th>
<th>OSHA:PEL</th>
<th>ACGIH:TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black</td>
<td>3.5mg/m³</td>
<td>3.5mg/m³</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
<td>100ppm</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>416mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

   Australia: OELs
<table>
<thead>
<tr>
<th>components</th>
<th>TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black</td>
<td>3mg/m³</td>
</tr>
<tr>
<td>Methyl methacrylate</td>
<td>208 mg/m³</td>
</tr>
</tbody>
</table>
8.2. Exposure controls:

**Occupational exposure control:** Provide general and/or local exhaust ventilation.

**Personal protective equipment:**

**Respiratory protection:** In case ventilation is insufficient, wear respiratory protection. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor pouch.

**Hand protection:** Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.

**Eye protection:** Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, wear safety glasses or chemical splash goggles.

**Skin protection:** Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, wear protective clothing.

**Hygiene measures:** Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

**Environmental exposure control:** Avoid release to the environment.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

- **Appearance:** Black Liquid
- **Odor:** Slightly
- **pH:** No data available
- **Boiling point:** No data available
- **Flash point:** 71 deg.C
- **Flammability(solid,gas):** Not applicable
- **Explosive properties:** None
- **Oxidizing properties:** None
- **Vapor pressure:** No data available
- **Specific Gravity (g/cm³, 20°C):** No data available
- **Solubility:** No data available
- **Water Solubility:** Lightly soluble
- **Partition coefficient: n-octanol/water:** No data available
- **Viscosity:** No data available
- **Vapor density:** No data available
- **Evaporation rate:** No data available
- **Melting point:** No data available

9.2. Other information: No information

10. Stability and reactivity

10.1. Reactivity: Stable under normal temperature

10.2. Chemical stability: Physically stable under an ambient temperature or lower.

10.3. Possibility of hazardous reactions: No data available

10.4. Conditions to avoid: If it is heated, the container could explode to be broken down. Do not subject the container to static electricity.

10.5. Incompatible materials: This product should not mix with strong oxidants and high-pressure gases.

10.6. Hazardous decomposition products: Toxic gases such as CO and NOx will be generated during combustion.
11. Toxicological information

11.1. Information on toxicological effects

Routes of Overexposure: Eye, skin, inhalation, and oral

Acute toxicity:

Diethylene glycol diethyl ether
LD50 (oral-rat) 4790 mg/kg
LD50 (skin-rat) No data available

γ-butyrolactone
LD50 (oral-rat) 1580 mg/kg
LD50 (skin-marmot) 5600 mg/kg

Skin corrosion/irritation: No data available

Causes skin irritation. (Diethylene glycol diethyl ether)

Serious eye damage/eye irritation: No data available

Causes serious eye damage. (γ-butyrolactone)

Respiratory or skin sensitisation: No data available

Germ cell mutagenicity: No data available

Reproductive toxicity: No data available

Carcinogenicity: The product contains Carbon black.
IARC evaluated printing ink as a Group3(Not classifiable as to carcinogenicity to humans).

STOT-single exposure: No data available
STOT-repeated exposure: No data available
Aspiration hazard: No data available

12. Ecological information

12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment.
12.6. Other adverse effects: No data available

13. Disposal considerations

13.1. Waste treatment methods:
Treatment, storage, transportation and disposal must be in accordance with applicable federal, state/provincial, and local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information
14.1. UN Class/UN Number:
   ADR/ADG/DOT, IMDG, or IATA : Not regulated
14.2. UN proper shipping name:
   ADR/ADG/DOT, IMDG, or IATA : Not regulated
14.3. Transport hazard class(es):
   ADR/ADG/DOT, IMDG, or IATA : Not regulated
14.4. Packing group:
   ADR/ADG/DOT, IMDG, or IATA : Not regulated
14.5. Environmental hazards:
   ADR/ADG/DOT, IMDG, or IATA : Not regulated
14.6. Special precautions for user:
   Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
   Not regulated

15. Regulatory information
15.1. EU Information:
   Chemical Safety Assessment according to (EC)1907/2006:
   This product has not carried out any Chemical Safety Assessment yet.
15.2. US Information:
   Toxic Substances Control Act (TSCA): All ingredients are listed on the TSCA Inventory.
   Product contains Diethylene glycol diethyl ether that is subject to TSCA Section 5 SNUR and to TSCA Section 12(b) export notification requirements.
   California Proposition 65: Not regulated
15.3. SARA TITLE III:
   Section 313:
   Diethylene glycol diethyl ether (Chemical Category N230)
   Triethylene glycol monobutyl ether (Chemical Category N230)
   Australia Information:
   Hazardous statement: Classified as hazardous according to NOHSC criteria.
15.4. International Information:
   The product contains Carbon black.
   IARC evaluated printing ink as a Group 3 (Not classifiable as to carcinogenicity to humans).

16. Other information
16.1. List of relevant H-Statements:
   H225 Highly flammable liquid and vapour.
   H302 Harmful if swallowed.
   H315 Causes skin irritation.
   H317 May cause an allergic skin reaction.
   H318 Causes serious eye damage.
   H335 May cause respiratory irritation.
   H336 May cause drowsiness or dizziness.
The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
Safety Data Sheet

1. Identification of the substance/mixture and of the company/ undertaking
1.1. Product identifier:
   TrueVIS INK, TR-CL

1.2. Relevant identified uses of the substance or mixture and uses advised against
   Inkjet Printing

1.3. Details of the supplier of the safety data sheet
   Manufacture's name: Roland DG Corporation
   Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103
             JAPAN
   Phone: + 81-53-484-1224
   Fax: + 81-53-484-1226

   E-mail Address:

Revised date: 28 December, 2015

1.4. Emergency telephone:

2. Hazard identification
2.1. Classification of the substance or mixture
   This product is classified as dangerous according to GHS.
   Flammable liquids Category 4
   Skin corrosion/irritation Category 2

2.2. GHS label elements, including precautionary statements
   Pictogram

Signal word(s)    Warning

Hazard statement(s) Combustible liquid.
                   Causes skin irritation.

Precautionary statement(s) Prevention
                        Keep away from flames and hot surfaces. — No smoking.
                        Wear protective gloves/protective clothing/eye protection/face protection.
Response
If skin irritation occurs: Get medical advice/attention.
Take off contaminated clothing and wash before reuse.
Storage
Store in a well-ventilated place. Keep cool.
2.3. Other hazards

Potential Health Effects:

Eyes: Contact with eye may be mildly irritating.
Skin: Contact with skin may cause irritation, swelling or redness.
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.

Chronic Health Hazards: None Known.
Carcinogenicity: None of the ingredients in this product is listed by IARC as a carcinogen.

3. Composition/information on ingredients

Chemical nature: mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dipropylene glycol monomethyl ether</td>
<td>34590-94-8</td>
<td>252-104-2</td>
<td>N/A for the moment</td>
<td>35-45</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Diethylene glycol diethyl ether</td>
<td>112-36-7</td>
<td>203-963-7</td>
<td>N/A for the moment</td>
<td>35-45</td>
<td>Skin Irrit. 2: H315</td>
</tr>
<tr>
<td>Trialkylene glycol monoalkyl ether</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>15-25</td>
<td>Not classified as hazardous</td>
</tr>
</tbody>
</table>

*For the full text of the H-Statements mentioned in this Section, see Section 16.

4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Contact with eye may be mildly irritating.
Skin: Contact with skin may cause irritation, swelling or redness.
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information.
5. Firefighting measures
5.1. Extinguishing media
   Suitable extinguishing media:
   - Powders, bubbles, carbon dioxide, dry sand, water, reinforcement liquid
   Unsuitable extinguishing media:
   - No information

5.2. Special hazards arising from the substance or mixture
   Combustible liquid under Hazard Communication Standard (HCS, U.S.A)
   Flash Point: about 76 deg.C

5.3. Advice for firefighters
   - Wear self-contained breathing apparatus (SCBA) and full protective equipment.
   - Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures
   General:
   - Notify the appropriate authorities immediately. Take all additional action necessary to prevent and remedy the adverse effects of the spill. Absorb spill with sand or earth then place in a chemical waste container.

6.1. Personal precautions, protective equipment and emergency procedures
   - Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions
   - Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up
   - Sweep up material and dispose as waste following local regulations. Scrub contaminated area with detergent and water.

6.4. Reference to other sections
   - Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
   - Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink. Do not dismantle container.

7.2. Conditions for safe storage, including any incompatibilities
   - Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with oxidizing agents or explosives.

7.3. Specific end use(s): Inkjet printing
8. Exposure controls/ personal protection
8.1. Control parameters

Occupational Exposure Limits:

EU:

<table>
<thead>
<tr>
<th>components</th>
<th>TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dipropylene glycol monomethyl ether</td>
<td>308mg/m³, 50ppm</td>
</tr>
</tbody>
</table>

DNEL (Derived No Effect Level)

<table>
<thead>
<tr>
<th>components</th>
<th>Long term exposure</th>
<th>Short term exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dipropylene glycol diethyl ether</td>
<td>50.05mg/m³</td>
<td>-</td>
</tr>
</tbody>
</table>

REACH Toxicological Information (Workers - Hazard via inhalation route)

US:

<table>
<thead>
<tr>
<th>components</th>
<th>OSHA:PEL</th>
<th>ACGIH:TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dipropylene glycol monomethyl ether</td>
<td>TWA: 600mg/m³, 100ppm</td>
<td>TWA: 100ppm, 606mg/m³ STEL: 150ppm, 909mg/m³</td>
</tr>
</tbody>
</table>

Australia: OELs

<table>
<thead>
<tr>
<th>components</th>
<th>TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dipropylene glycol monomethyl ether</td>
<td>308mg/m³, 50ppm</td>
</tr>
</tbody>
</table>

8.2. Exposure controls:

Occupational exposure control: Control the airborne concentrations below the exposure limits. Use only with adequate ventilation.

Personal protective equipment:

Respiratory protection: In case ventilation is insufficient, wear respiratory protection. Use a half facepiece respirator (with gogles) or full face-piece respirator (without goggles) filtered with organic vapor pouch.

Hand protection: Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.

Eye protection: Not required under suitable use as setting the pouch on the printer. However, in case of bottle container, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the pouch on the printer. However, in case of bottle container, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance: Clear Liquid
Odor: Slightly
pH: No data available
Boiling point: No data available
Flash point: 76 deg.C
Flammability(solid,gas): No data available
Explosive properties: No data available
Oxidizing properties: None
Vapor pressure: No data available
Specific Gravity (g/cm³, 20°C): No data available
Solubility: No data available
Water Solubility: Soluble
Partition coefficient: n-octanol/water: No data available
Viscosity: No data available
Vapor density: No data available
Evaporation rate: No data available
Melting point: No data available
9.2. Other information: No information

10. Stability and reactivity
10.1. Reactivity: No reactivity under normal temperature
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: High and freezing temperatures
10.5. Incompatible materials: Oxidizers and explosives
10.6. Hazardous decomposition products: None under normal temperature

11. Toxicological information
11.1. Information on toxicological effects
Routes Of Overexposure: Eye, skin, inhalation, and oral
Acute toxicity:
Diethylene glycol diethyl ether
LD50 (oral-rat) 4790 mg/kg
LD50 (skin-rat) No data available
Skin corrosion/irritation: No data available
Causes skin irritation. (Diethylene glycol diethyl ether)
Serious eye damage/eye irritation: No data available
Respiratory or skin sensitisation: No data available
Germ cell mutagenicity: No data available
Reproductive toxicity: No data available
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
STOT-single exposure: No data available
STOT-repeated exposure: No data available
Aspiration hazard: No data available

12. Ecological information
12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment.
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods:
Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial and Local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information

14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
Not regulated

15. Regulatory information

EU Information:
Chemical Safety Assessment according to (EC)1907/2006:
This product has not carried out any Chemical Safety Assessment yet.

US Information:
Toxic Substances Control Act (TSCA): All ingredients are listed on the TSCA Inventory.
Product contains Diethylene glycol diethyl ether that is subject to TSCA Section 5 SNUR and to TSCA Section 12(b) export notification requirements.

California; Proposition 65: Not regulated

SARA TITLE III:
Section 313:
Diethylene glycol diethyl ether (Chemical Category N230)
Trialkylene glycol monoalkyl ether (Chemical Category N230)

Australia Information:
Hazardous statement: Classified as hazardous according to NOHSC criteria.

International Information:
None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other Information
List of relevant H-Statements:
H315 Causes skin irritation.

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.