1. Identification of the substance/mixture and of the company/undertaking
1.1. Product identifier
   Texart ink, SBL3-CY

1.2. Relevant identified uses of the substance or mixture and uses advised against
   Inkjet Printing

1.3. Details of the supplier of the safety data sheet
   Manufacture's name: Roland DG Corporation
   Address: 1-6-4 Shinmiiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103
            JAPAN
   Phone: + 81-53-484-1224
   Fax: + 81-53-484-1226

1.4. Emergency telephone:

2. Hazard identification
2.1. Classification of the substance or mixture
   This product is not classified as hazardous according to GHS criteria.

2.2. GHS label elements, including precautionary statements
   The product does not need to be labelled in accordance with GHS criteria.

2.3. Other hazards
   Potential Health Effects:
       Eyes: Contact with eye may be mildly irritating.
       Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.
       Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
       Ingestion: May cause upset stomach.
       Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.
       Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
3. Composition/information on ingredients

Chemical nature: mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification EC No. 1272/2008</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disperse dye</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Polyhydric alcohol</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>15-30</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Glycerol compound</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Surfactant</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>0.5-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>203-049-8</td>
<td>N/A for the moment</td>
<td>&lt;1</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>231-791-2</td>
<td>Extemption</td>
<td>60-70</td>
<td>Not classified as hazardous</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information

4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Contact with eye may be mildly irritating.

Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.

Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

Ingestion: May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information
5. **Firefighting measures**

5.1. Extinguishing media

Suitable extinguishing media:
- Dry chemical,
- Foam,
- Carbon dioxide,
- Dry sand,
- Loaded stream in spray.

Unsuitable extinguishing media:
- Water,
- High-pressure water jet

5.2. Special hazards arising from the substance or mixture

Not Flammable

Flash Point: >100 °C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.

6. **Accidental release measures**

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections

Refer to “Section 8 Exposure controls/personal protection” and “Section 13 Disposal consideration” as appropriate.

7. **Handling and storage**

7.1. Precautions for safe handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):

Inkjet printing
8. Exposure controls/ personal protection

8.1. Control parameters

Occupational Exposure Limits:

<table>
<thead>
<tr>
<th>components</th>
<th>TWA</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethanolamine</td>
<td>5mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Appropriate engineering controls: Provide general and/or local exhaust ventilation.

Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hand protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.

Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance: Dark blue liquid
Odour: Slightly
Odour threshold: No data available
pH: Approx. 7.5-9.5
Melting point/freezing point: No data available
Initial boiling point and boiling range: No data available
Flash point: > 100 °C
Evaporation rate: No data available
Flammability(solid, gas): Not applicable
Upper/lower flammability or explosive limits: None
Vapor pressure: No data available
Vapor density: No data available
Relative density: Approx. 1.08 g/cm³
Solubility: No data available
Partition coefficient: n-octanol/water: No data available
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Viscosity: Approx. 2-8cps (at 20°C)
Explosive properties: No data available
Oxidizing properties: No data available
Volatile organic compounds (VOC) content: 330 gram/liter

9.2. Other information: No information

10. Stability and reactivity
10.1. Reactivity: No data available
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.

11. Toxicological information
11.1. Information on toxicological effects
   Routes Of Overexposure: Eye, skin, inhalation, and oral
   Acute toxicity:
   Oral LD50 No data available (Triethanolamine : LD50=8000-9000mg/kg (Rat))
   Dermal LD50 No data available
   Inhalant LC50 No data available
   Skin corrosion/irritation: No data available
   Serious eye damage/eye irritation: No data available
   Respiratory or skin sensitisation: No data available
   Germ cell mutagenicity: No data available
   Reproductive toxicity: No data available
   Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
   STOT-single exposure: No data available
   STOT-repeated exposure: No data available
   Aspiration hazard: No data available

12. Ecological information
12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: No data available
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods:
   Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information

14.1. UN Class/UN Number:
  ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.2. UN proper shipping name:
  ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.3. Transport hazard class(es):
  ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.4. Packing group:
  ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.5. Environmental hazards:
  ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.6. Special precautions for user:
  Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
  Not regulated

15. Regulatory information

  EU Information:
  Chemical Safety Assessment according to (EC)No. 1907/2006:
  This product has not carried out any Chemical Safety Assessment yet.

  Australia Information:
  Hazardous statement: Not classified as hazardous according to NOHSC criteria.

  International Information:
  None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information

  List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
Safety Data Sheet

1. Identification of the substance/mixture and of the company/undertaking
1.1. Product identifier
Texart ink, SBL3-MG

1.2. Relevant identified uses of the substance or mixture and uses advised against
Inkjet Printing

1.3. Details of the supplier of the safety data sheet
Manufacture's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103
JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226

1.4. Emergency telephone:

2. Hazard identification
2.1. Classification of the substance or mixture
This product is not classified as hazardous according to Directive 1999/45/EC.

This product is not classified as hazardous according to GHS criteria.

2.2. GHS label elements, including precautionary statements
The product does not need to be labelled in accordance with GHS criteria.

2.3. Other hazards
Potential Health Effects:

Eyes: Contact with eye may be mildly irritating.
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
3. Composition/information on ingredients

**Chemical nature:** mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification</th>
<th>EC No. 1272/2008</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disperse dye</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
<td></td>
</tr>
<tr>
<td>Polyhydric alcohol</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>15-30</td>
<td>Not classified as hazardous</td>
<td></td>
</tr>
<tr>
<td>Glycerol compound</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
<td></td>
</tr>
<tr>
<td>Surfactant</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>0.5-5</td>
<td>Not classified as hazardous</td>
<td></td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>203-049-8</td>
<td>N/A for the moment</td>
<td>&lt;1</td>
<td>Not classified as hazardous</td>
<td></td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>231-791-2</td>
<td>Extemption</td>
<td>60-70</td>
<td>Not classified as hazardous</td>
<td></td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information

4. First aid measures

4.1. Description of first aid measures

**Eyes:**

In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

**Skin:**

In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

**Inhalation:**

If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

**Ingestion:**

If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

**Eyes:**

Contact with eye may be mildly irritating.

**Skin:**

Contact with skin may cause irritation, swelling or redness, allergic sensitization.

**Inhalation:**

Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

**Ingestion:**

May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information
5. Firefighting measures
5.1. Extinguishing media
   Suitable extinguishing media:
   - Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.
   Unsuitable extinguishing media:
   - Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture
   - Not Flammable
   - Flash Point: >100 °C

5.3. Advice for firefighters
   - Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
   - Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.
6.2. Environmental precautions
   - Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.
6.3. Methods and material for containment and cleaning up
   - Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections
   - Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
   - Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities
   - Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):
   - Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters
   - Occupational Exposure Limits:
     Australia: OELs
     | components        | TWA  | STEL |
     |------------------|------|------|
     | Triethanolamine  | 5mg/m³ | -    |
8.2. Exposure controls

Appropriate engineering controls: Provide general and/or local exhaust ventilation.

Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hand protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.

Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

**Appearance:** Red liquid

**Odour:** Slight

**Odour threshold:** No data available

**pH:** Approx. 7.5-9.5

**Melting point/freezing point:** No data available

**Initial boiling point and boiling range:** No data available

**Flash point:** > 100 °C

**Evaporation rate:** No data available

**Flammability(solid, gas):** Not applicable

**Upper/lower flammability or explosive limits:** None

**Vapor pressure:** No data available

**Vapor density:** No data available

**Relative density:** Approx. 1.09 g/cm³

**Solubility:** No data available

**Solubility(ies):** Water solubility: Soluble

**Partition coefficient: n-octanol/water:** No data available

**Auto-ignition temperature:** No data available

**Decomposition temperature:** No data available

**Viscosity:** Approx. 2-8cps (at 20°C)

** Explosive properties:** No data available

**Oxidizing properties:** No data available

**Volatile organic compounds (VOC) content:** 330 gram/liter

9.2. Other information: No information
10. Stability and reactivity

10.1. Reactivity:  No data available
10.2. Chemical stability:  Stable under normal temperature
10.3. Possibility of hazardous reactions:  Not expected
10.4. Conditions to avoid:  Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials:  Avoid contact with acids, amines, free radical initiators, oxidizing agents.

11. Toxicological information

11.1. Information on toxicological effects

<table>
<thead>
<tr>
<th>Routes Of Overexposure</th>
<th>Acute toxicity</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalant LC50</th>
<th>Other information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye, skin, inhalation, and oral</td>
<td></td>
<td>No data available</td>
<td>No data</td>
<td>No data</td>
<td>Disperse dye : LD50=3220 mg/kg (Intraperitoneal, Rat)</td>
</tr>
<tr>
<td>Acute toxicity:</td>
<td></td>
<td>(Disperse dye : LD50&gt;5000mg/kg (Rat))</td>
<td>(Triethanolamine : LD50=8000~9000mg/kg (Rat))</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

| Skin corrosion/irritation:     | No data available                       |
| Serious eye damage/eye irritation: | No data available                       |
| Respiratory or skin sensitisation: | No data available                       |
| Germ cell mutagenicity:        | No data available                       |
| Reproductive toxicity:         | No data available                       |
| Carcinogenicity:               | None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B) |
| STOT-single exposure:          | No data available                       |
| STOT-repeated exposure:        | No data available                       |
| Aspiration hazard:             | No data available                       |

12. Ecological information

12.1. Toxicity:  No data available
12.2. Persistence and degradability:  No data available
12.3. Bioaccumulative potential:  No data available
12.4. Mobility in soil:  No data available
12.5. Results of PBT and vPvB assessment:  No data available
12.6. Other adverse effects:  No data available

13. Disposal considerations

13.1. Waste treatment methods:

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information

14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
Not regulated

15. Regulatory information

EU Information:
Chemical Safety Assessment according to (EC)No. 1907/2006: This product has not carried out any Chemical Safety Assessment yet.

Australia Information:
Hazardous statement: Not classified as hazardous according to NOHSC criteria.

International Information:
None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information

List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Texart ink, SBL3-YE

1.2. Relevant identified uses of the substance or mixture and uses advised against
Inkjet Printing

1.3. Details of the supplier of the safety data sheet

Manufacture's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103
JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226

E-mail Address: 
Revised date: 30 August, 2017

1.4. Emergency telephone:

2. Hazard identification

2.1. Classification of the substance or mixture
This product is not classified as hazardous according to GHS criteria.

2.2. GHS label elements, including precautionary statements
The product does not need to be labelled in accordance with GHS criteria.

2.3. Other hazards
Potential Health Effects:
Eyes: Contact with eye may be mildly irritating.
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
3. Composition/information on ingredients

Chemical nature: mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No</th>
<th>EC No</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification EC No 1272/2008</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disperse dye</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Polyhydric alcohol</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>15-30</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Glycerol compound</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Surfactant</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>0.5-5</td>
<td>Not classified as hazardous</td>
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<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>203-049-8</td>
<td>N/A for the moment</td>
<td>&lt;1</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
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</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information

4. First aid measures

4.1. Description of first aid measures

**Eyes:**
In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

**Skin:**
In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

**Inhalation:**
If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

**Ingestion:**
If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

**Eyes:**
Contact with eye may be mildly irritating.

**Skin:**
Contact with skin may cause irritation, swelling or redness, allergic sensitization.

**Inhalation:**
Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

**Ingestion:**
May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information
5. Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:
Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:
Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture

Not Flammable

Flash Point: >100 °C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage

7.1. Precautions for safe handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):

Inkjet printing

8. Exposure controls/ personal protection

8.1. Control parameters

Occupational Exposure Limits:

<table>
<thead>
<tr>
<th>Components</th>
<th>TWA</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethanolamine</td>
<td>5mg/m³</td>
<td>-</td>
</tr>
</tbody>
</table>

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.
8.2. Exposure controls

Appropriate engineering controls: Provide general and/or local exhaust ventilation.

Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hand protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.

Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance: Yellow liquid

Odour: Slightly

Odour threshold: No data available

pH: Approx. 7.5-9.5

Melting point/freezing point: No data available

Initial boiling point and boiling range: No data available

Flash point: > 100 °C

Evaporation rate: No data available

Flammability(solid, gas): Not applicable

Upper/lower flammability or explosive limits: None

Vapor pressure: No data available

Vapor density: No data available

Relative density: Approx. 1.09 g/cm³

Solubility: No data available

Solubility(ies): Water solubility: Soluble

Partition coefficient: n-octanol/water: No data available

Auto-ignition temperature: No data available

Decomposition temperature: No data available

Viscosity: Approx. 2-8cps (at 20°C)

Explosive properties: No data available

Oxidizing properties: No data available

Volatile organic compounds (VOC) content: 330 gram/liter

9.2. Other information: No information
10. Stability and reactivity
10.1. Reactivity: No data available
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.

11. Toxicological information
11.1. Information on toxicological effects
   Routes Of Overexposure: Eye, skin, inhalation, and oral
   Acute toxicity:
   Oral LD50 No data available
   (Disperse dye: LD50>5000mg/kg (Rat))
   (Triethanolamine: LD50≈8000~9000mg/kg (Rat))
   Dermal LD50 No data available
   Inhalant LC50 No data available
   Other information No data available
   Skin corrosion/irritation: No data available
   Serious eye damage/eye irritation: No data available
   Respiratory or skin sensitisation: No data available
   Germ cell mutagenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
   Reproductive toxicity: No data available
   Carcinogenicity: No data available
   STOT-single exposure: No data available
   STOT-repeated exposure: No data available
   Aspiration hazard: No data available

12. Ecological information
12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: No data available
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods:
   Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information

14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
Not regulated

15. Regulatory information

EU Information:
Chemical Safety Assessment according to (EC)No. 1907/2006:
This product has not carried out any Chemical Safety Assessment yet.

Australia Information:
Hazardous statement: Not classified as hazardous according to NOHSC criteria.

International Information:
None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information

List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
1. Identification of the substance/mixture and of the company/undertaking
1.1. Product identifier
Texart ink, SBL3-BK

1.2. Relevant identified uses of the substance or mixture and uses advised against
Inkjet Printing

1.3. Details of the supplier of the safety data sheet
Manufacture's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,
Shizuoka-ken, 431-2103
JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226
E-mail Address: 
Revised date: 30 August, 2017

1.4. Emergency telephone:

2. Hazard identification
2.1. Classification of the substance or mixture
This product is not classified as hazardous according to GHS criteria.

2.2. GHS label elements, including precautionary statements
The product does not need to be labelled in accordance with GHS criteria.

2.3. Other hazards
Potential Health Effects:
Eyes: Contact with eye may be mildly irritating.
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
3. Composition/information on ingredients

Chemical nature: mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification EC No. 1272/2008</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disperse Blue 360</td>
<td>70693-64-0</td>
<td>435-600-5</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Flam. Solid 1: H228, Aquatic Chronic 4: H413</td>
</tr>
<tr>
<td>Polyhydric alcohol</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>15-30</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Glycerol compound</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Surfactant</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>0.5-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>203-049-8</td>
<td>N/A for the moment</td>
<td>&lt;1</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>231-791-2</td>
<td>Extemption</td>
<td>60-70</td>
<td>Not classified as hazardous</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information

4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Contact with eye may be mildly irritating.

Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.

Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

Ingestion: May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information
5. **Firefighting measures**

5.1. **Extinguishing media**

Suitable extinguishing media:
- Dry chemical
- Foam
- Carbon dioxide
- Dry sand
- Loaded stream in spray

Unsuitable extinguishing media:
- Water
- High-pressure water jet

5.2. **Special hazards arising from the substance or mixture**

Not Flammable

Flash Point:  >100 °C

5.3. **Advice for firefighters**

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.

6. **Accidental release measures**

6.1. **Personal precautions, protective equipment and emergency procedures**

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. **Environmental precautions**

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. **Methods and material for containment and cleaning up**

Sweep up material and dispose as waste following local regulations.

6.4. **Reference to other sections**

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. **Handling and storage**

7.1. **Precautions for safe handling**

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. **Conditions for safe storage, including any incompatibilities**

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. **Specific end use(s):**

Inkjet printing
8. Exposure controls/ personal protection

8.1. Control parameters

Occupational Exposure Limits:

<table>
<thead>
<tr>
<th>components</th>
<th>TWA</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethanolamine</td>
<td>5mg/m³</td>
<td>-</td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Appropriate engineering controls: Provide general and/or local exhaust ventilation.

Respiratory protection: In case ventilation is insufficient, employees must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hand protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.

Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance: Black liquid
Odour: Slightly
Odour threshold: No data available
pH: Approx. 7.5-9.5
Melting point/freezing point: No data available
Initial boiling point and boiling range: No data available
Flash point: > 100 °C
Evaporation rate: No data available
Flammability(solid,gas): Not applicable
Upper/lower flammability or explosive limits: None
Vapor pressure: No data available
Vapor density: No data available
Relative density: Approx. 1.08 g/cm³
Solubility: No data available
Solubility(ies): Water solubility: Soluble
Partition coefficient: n-octanol/water: No data available
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Viscosity: Approx. 2-8cps (at 20°C)
Explosive properties: No data available
Oxidizing properties: No data available
9.2. Other information: No information

10. Stability and reactivity
10.1. Reactivity: No data available
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.

11. Toxicological information
11.1. Information on toxicological effects
   Routes Of Overexposure: Eye, skin, inhalation, and oral
   Acute toxicity:
   Oral LD50 No data available
   (Triethanolamine : LD50=8000~9000mg/kg (Rat))
   Dermal LD50 No data available
   Inhalant LC50 No data available
   Other information No data available

   Skin corrosion/irritation: No data available
   Serious eye damage/eye irritation: No data available
   Respiratory or skin sensitisation: No data available
   Germ cell mutagenicity: No data available
   Reproductive toxicity: No data available
   Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
   STOT-single exposure: No data available
   STOT-repeated exposure: No data available
   Aspiration hazard: No data available

12. Ecological information
12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: No data available
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods:
   Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information
14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA : Not regulated
14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA : Not regulated
14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA : Not regulated
14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA : Not regulated
14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA : Not regulated
14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
Not regulated

15. Regulatory information
EU Information:
Chemical Safety Assessment according to (EC)No. 1907/2006:
This product has not carried out any Chemical Safety Assessment yet.
Australia Information:
Hazardous statement: Not classified as hazardous according to NOHSC criteria.

International Information:
None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information
List of relevant H-Statements in section 3:
H228 Flammable solid.
H413 May cause long lasting harmful effects to aquatic life.

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
   Texart ink, SBL3-LC

1.2. Relevant identified uses of the substance or mixture and uses advised against
   Inkjet Printing

1.3. Details of the supplier of the safety data sheet
   Manufacture's name: Roland DG Corporation
   Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103
   JAPAN
   Phone: +81-53-484-1224
   Fax: +81-53-484-1226

   E-mail Address:
   Revised date: 30 August, 2017

1.4. Emergency telephone:

2. Hazard identification

2.1. Classification of the substance or mixture
   This product is not classified as hazardous according to GHS criteria.

2.2. GHS label elements, including precautionary statements
   The product does not need to be labelled in accordance with GHS criteria.

2.3. Other hazards
   Potential Health Effects:
   Eyes: Contact with eye may be mildly irritating.
   Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.
   Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
   Ingestion: May cause upset stomach.
   Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.
   Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
3. Composition/information on ingredients

**Chemical nature:** mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification EC No. 1272/2008</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disperse dye</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>0.5-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Polyhydric alcohol</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>15-30</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Glycerol compound</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Surfactant</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>0.5-5</td>
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<td>Triethanolamine</td>
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<td>203-049-8</td>
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<td>Extemption</td>
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*C.B.I.: Confidential Business Information*

4. First aid measures

4.1. Description of first aid measures

**Eyes:** In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

**Skin:** In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

**Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

**Ingestion:** If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

**Eyes:** Contact with eye may be mildly irritating.

**Skin:** Contact with skin may cause irritation, swelling or redness, allergic sensitization.

**Inhalation:** Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

**Ingestion:** May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information
5. Firefighting measures
5.1. Extinguishing media
   Suitable extinguishing media:
   - Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.
   Unsuitable extinguishing media:
   - Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture
   Not Flammable
   Flash Point: >100 °C

5.3. Advice for firefighters
   Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
   Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions
   Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up
   Sweep Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections
   Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
   Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities
   Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):
   - Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters
   Occupational Exposure Limits:
   Australia: OELs
<table>
<thead>
<tr>
<th>Components</th>
<th>TWA</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethanolamine</td>
<td>5mg/m³</td>
<td>-</td>
</tr>
</tbody>
</table>
8.2. Exposure controls

Appropriate engineering controls: Provide general and/or local exhaust ventilation.

Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hand protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.

Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance: Dark blue liquid
Odour: Slightly
Odour threshold: No data available
pH: Approx. 7.5-9.5
Melting point/freezing point: No data available
Initial boiling point and boiling range: No data available
Flash point: > 100 °C
Evaporation rate: No data available
Flammability(solid, gas): Not applicable
Upper/lower flammability or explosive limits: None
Vapor pressure: No data available
Vapor density: No data available
Relative density: Approx. 1.09 g/cm³
Solubility: No data available
Solubility(ies): Water solubility: Soluble
Partition coefficient: n-octanol/water: No data available
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Viscosity: Approx. 2-8cps (at 20°C)
Explosive properties: No data available
Oxidizing properties: No data available
9.2. Other information: No information

10. Stability and reactivity
10.1. Reactivity: No data available
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.

11. Toxicological information
11.1. Information on toxicological effects
   Routes Of Overexposure: Eye, skin, inhalation, and oral
   Acute toxicity:
   Oral LD50: No data available (Triethanolamine: LD50=8000-9000mg/kg (Rat))
   Dermal LD50: No data available
   Inhalant LC50: No data available
   Skin corrosion/irritation: No data available
   Serious eye damage/eye irritation: No data available
   Respiratory or skin sensitisation: No data available
   Germ cell mutagenicity: No data available
   Reproductive toxicity: No data available
   Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
   STOT-single exposure: No data available
   STOT-repeated exposure: No data available
   Aspiration hazard: No data available

12. Ecological information
12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: No data available
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods:
   Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information

14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
Not regulated

15. Regulatory information

EU Information:
Chemical Safety Assessment according to (EC)No. 1907/2006:
This product has not carried out any Chemical Safety Assessment yet.

Australia Information:
Hazardous statement: Not classified as hazardous according to NOHSC criteria.

International Information:
None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information

List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Texart ink, SBL3-LM

1.2. Relevant identified uses of the substance or mixture and uses advised against
Inkjet Printing

1.3. Details of the supplier of the safety data sheet

Manufacture's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,
Shizuoka-ken, 431-2103
JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226

E-mail Address:

Revised date: 30 August, 2017

1.4. Emergency telephone:

2. Hazard identification

2.1. Classification of the substance or mixture
This product is not classified as hazardous according to GHS criteria.

2.2. GHS label elements, including precautionary statements
The product does not need to be labelled in accordance with GHS criteria.

2.3. Other hazards
Potential Health Effects:

Eyes: Contact with eye may be mildly irritating.
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
3. Composition/information on ingredients

**Chemical nature:** mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification EC No. 1272/2008</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disperse dye</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>0.5-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Polyhydric alcohol</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>15-30</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Glycerol compound</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Surfactant</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>0.5-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>203-049-8</td>
<td>N/A for the moment</td>
<td>&lt;1</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>231-791-2</td>
<td>Exemption</td>
<td>60-70</td>
<td>Not classified as hazardous</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information

4. First aid measures

4.1. Description of first aid measures

**Eyes:**
In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

**Skin:**
In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

**Inhalation:**
If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

**Ingestion:**
If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

**Eyes:**
Contact with eye may be mildly irritating.

**Skin:**
Contact with skin may cause irritation, swelling or redness, allergic sensitization.

**Inhalation:**
Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

**Ingestion:**
May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information
5. **Firefighting measures**

5.1. **Extinguishing media**
   - Suitable extinguishing media:
     - Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.
   - Unsuitable extinguishing media:
     - Water, High-pressure water jet

5.2. **Special hazards arising from the substance or mixture**
   - Not Flammable
   - Flash Point: >100 °C

5.3. **Advice for firefighters**
   - Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.

6. **Accidental release measures**

6.1. **Personal precautions, protective equipment and emergency procedures**
   - Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. **Environmental precautions**
   - Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. **Methods and material for containment and cleaning up**
   - Sweep up material and dispose as waste following local regulations.

6.4. **Reference to other sections**
   - Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. **Handling and storage**

7.1. **Precautions for safe handling**
   - Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. **Conditions for safe storage, including any incompatibilities**
   - Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. **Specific end use(s):**
   - Inkjet printing

8. **Exposure controls/ personal protection**

8.1. **Control parameters**
   - Occupational Exposure Limits:
     - **Australia: OELs**
     | Components         | TWA | STEL |
     |--------------------|-----|------|
     | Triethanolamine    | 5mg/m³ | -   |
8.2. Exposure controls

Appropriate engineering controls: Provide general and/or local exhaust ventilation.

Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hand protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.

Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Red liquid</td>
</tr>
<tr>
<td>Odour</td>
<td>Slightly</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>Approx. 7.5-9.5</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 100 °C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability(solid, gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>None</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor density</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>Approx. 1.09 g/cm³</td>
</tr>
<tr>
<td>Solubility</td>
<td>No data available</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>Water solubility: Soluble</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Approx. 2-8cps (at 20°C)</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Volatile organic compounds (VOC)</td>
<td>330 gram/liter</td>
</tr>
</tbody>
</table>

9.2. Other information: No information
10. Stability and reactivity

10.1. Reactivity: No data available
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.

11. Toxicological information

11.1. Information on toxicological effects

   Eye, skin, inhalation, and oral

   Acute toxicity:

   Oral LD50: No data available
   (Disperse dye : LD50>5000mg/kg (Rat))
   (Triethanolamine : LD50=8000~9000mg/kg (Rat))
   Dermal LD50: No data available
   Inhalant LC50: No data available
   Other information: Disperse dye : LD50=3220 mg/kg (Intraperitoneal, Rat)

   Skin corrosion/irritation: No data available
   Serious eye damage/eye irritation: No data available
   Respiratory or skin sensitisation: No data available
   Germ cell mutagenicity: No data available
   Reproductive toxicity: No data available
   Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

   STOT-single exposure: No data available
   STOT-repeated exposure: No data available
   Aspiration hazard: No data available

12. Ecological information

12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: No data available
12.6. Other adverse effects: No data available

13. Disposal considerations

13.1. Waste treatment methods:
   Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information

14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
Not regulated

15. Regulatory information

EU Information:
Chemical Safety Assessment according to (EC)No. 1907/2006:
This product has not carried out any Chemical Safety Assessment yet.

Australia Information:
Hazardous statement: Not classified as hazardous according to NOHSC criteria.

International Information:
None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information

List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
Safety Data Sheet

1. Identification of the substance/mixture and of the company/undertaking
1.1. Product identifier
Texart ink, SBL3-OR

1.2. Relevant identified uses of the substance or mixture and uses advised against
Inkjet Printing

1.3. Details of the supplier of the safety data sheet
Manufacture's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103
JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226
E-mail Address:
Revised date: 30 August, 2017

1.4. Emergency telephone:

2. Hazard identification
2.1. Classification of the substance or mixture
This product is not classified as hazardous according to GHS criteria.

2.2. GHS label elements, including precautionary statements
The product does not need to be labelled in accordance with GHS criteria.

2.3. Other hazards
Potential Health Effects:
Eyes: Contact with eye may be mildly irritating.
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen.
3. Composition/information on ingredients

Chemical nature: mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification EC No. 1272/2008</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disperse dye</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Polyhydric alcohol</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>15-30</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Glycerol compound</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Surfactant</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>0.5-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>203-049-8</td>
<td>N/A for the moment</td>
<td>&lt;1</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>231-791-2</td>
<td>Extemption</td>
<td>60-70</td>
<td>Not classified as hazardous</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information

4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Contact with eye may be mildly irritating.

Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.

Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

Ingestion: May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information
5. Firefighting measures
5.1. Extinguishing media
   Suitable extinguishing media:
   - Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.
   Unsuitable extinguishing media:
   - Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture
   Not Flammable
   Flash Point: >100 °C

5.3. Advice for firefighters
   Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
   Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions
   Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up
   Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections
   Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
   Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities
   Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):
   Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters
   Occupational Exposure Limits:
   Australia: OELs

<table>
<thead>
<tr>
<th>Components</th>
<th>TWA</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethanolamine</td>
<td>5mg/m³</td>
<td>-</td>
</tr>
</tbody>
</table>

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.
8.2. Exposure controls

Appropriate engineering controls: Provide general and/or local exhaust ventilation.

Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hand protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.

Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Orange liquid</td>
</tr>
<tr>
<td>Odour</td>
<td>Slightly</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>Approx. 7.5-9.5</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 100 °C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits:</td>
<td>None</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor density</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>Approx. 1.09 g/cm³</td>
</tr>
<tr>
<td>Solubility</td>
<td>No data available</td>
</tr>
<tr>
<td>Solubility (solvent):</td>
<td>Water solubility: Soluble</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water:</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Approx. 2-8 cps (at 20°C)</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Volatile organic compounds (VOC) content:</td>
<td>330 gram/liter</td>
</tr>
</tbody>
</table>

9.2. Other information: No information
10. Stability and reactivity
10.1. Reactivity: No data available
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.

11. Toxicological information
11.1. Information on toxicological effects
   Routes Of Overexposure: Eye, skin, inhalation, and oral
   Acute toxicity:
   Oral LD50 No data available
   (Disperse dye : LD50>5000mg/kg (Rat))
   (Triethanolamine : LD50=8000~9000mg/kg (Rat))
   Dermal LD50 No data available
   Inhalant LC50 No data available
   Other information No data available
   Skin corrosion/irritation: No data available
   Serious eye damage/eye irritation: No data available
   Respiratory or skin sensitisation: No data available
   Germ cell mutagenicity: No data available
   Reproductive toxicity: No data available
   Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
   STOT-single exposure: No data available
   STOT-repeated exposure: No data available
   Aspiration hazard: No data available

12. Ecological information
12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: No data available
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods:
   Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information

14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
Not regulated

15. Regulatory information

EU Information:
Chemical Safety Assessment according to (EC)No. 1907/2006:
This product has not carried out any Chemical Safety Assessment yet.

Australia Information:
Hazardous statement: Not classified as hazardous according to NOHSC criteria.

International Information:
None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information

List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
Safety Data Sheet

1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Texart ink, SBL3-VI

1.2. Relevant identified uses of the substance or mixture and uses advised against

Inkjet Printing

1.3. Details of the supplier of the safety data sheet

Manufacture's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103
JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226

1.4. Emergency telephone:

2. Hazard identification

2.1. Classification of the substance or mixture

This product is not classified as hazardous according to GHS criteria.

2.2. GHS label elements, including precautionary statements

The product does not need to be labelled in accordance with GHS criteria.

2.3. Other hazards

Potential Health Effects:

Eyes: Contact with eye may be mildly irritating.
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
3. Composition/information on ingredients

**Chemical nature:** mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disperse dye</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Polyhydric alcohol</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>15-30</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Glycerol compound</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Surfactant</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>0.5-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>203-049-8</td>
<td>N/A for the moment</td>
<td>&lt;1</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>231-791-2</td>
<td>Extemption</td>
<td>60-70</td>
<td>Not classified as hazardous</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information

4. First aid measures

4.1. Description of first aid measures

**Eyes:**
In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

**Skin:**
In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

**Inhalation:**
If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

**Ingestion:**
If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

**Eyes:**
Contact with eye may be mildly irritating.

**Skin:**
Contact with skin may cause irritation, swelling or redness, allergic sensitization.

**Inhalation:**
Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

**Ingestion:**
May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information
5. **Firefighting measures**

5.1. **Extinguishing media**

Suitable extinguishing media:
- Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:
- Water, High-pressure water jet

5.2. **Special hazards arising from the substance or mixture**

Not Flammable

Flash Point: >100 °C

5.3. **Advice for firefighters**

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.

6. **Accidental release measures**

6.1. **Personal precautions, protective equipment and emergency procedures**

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. **Environmental precautions**

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. **Methods and material for containment and cleaning up**

Sweep up material and dispose as waste following local regulations.

6.4. **Reference to other sections**

Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. **Handling and storage**

7.1. **Precautions for safe handling**

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. **Conditions for safe storage, including any incompatibilities**

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. **Specific end use(s):**

Inkjet printing

8. **Exposure controls/ personal protection**

8.1. **Control parameters**

**Occupational Exposure Limits:**

<table>
<thead>
<tr>
<th>Components</th>
<th>TWA</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethanolamine</td>
<td>5mg/m³</td>
<td>-</td>
</tr>
</tbody>
</table>
8.2. Exposure controls

**Appropriate engineering controls:** Provide general and/or local exhaust ventilation.

**Respiratory protection:** In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

**Hand protection:** Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.

**Eye protection:** Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

**Skin protection:** Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

**Hygiene measures:** Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

**Environmental exposure control:** Avoid release to the environment.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

**Appearance:** Blackish purple liquid

**Odour:** Slightly

**Odour threshold:** No data available

**pH:** Approx. 7.5-9.5

**Melting point/freezing point:** No data available

**Initial boiling point and boiling range:** No data available

**Flash point:** > 100 °C

**Evaporation rate:** No data available

**Flammability(solid,gas):** Not applicable

**Upper/lower flammability or explosive limits:** None

**Vapor pressure:** No data available

**Vapor density:** No data available

**Relative density:** Approx. 1.09 g/cm³

**Solubility:** No data available

**Solubility(ies):** Water solubility: Soluble

**Partition coefficient: n-octanol/water:** No data available

**Auto-ignition temperature:** No data available

**Decomposition temperature:** No data available

**Viscosity:** Approx. 2-8cps (at 20°C)

**Explosive properties:** No data available

**Oxidizing properties:** No data available

**Volatile organic compounds (VOC) content:** 330 gram/liter

9.2. Other information: No information
10. Stability and reactivity
10.1. Reactivity: No data available
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.

11. Toxicological information
11.1. Information on toxicological effects
Routes Of Overexposure: Eye, skin, inhalation, and oral
Acute toxicity:
Oral LD50 No data available (Triethanolamine : LD50=8000~9000mg/kg (Rat))
Dermal LD50 No data available
Inhalant LC50 No data available
Other information No data available

Skin corrosion/irritation: No data available
Serious eye damage/eye irritation: No data available
Respiratory or skin sensitisation: No data available
Germ cell mutagenicity: No data available
Reproductive toxicity: No data available
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

STOT-single exposure: No data available
STOT-repeated exposure: No data available
Aspiration hazard: No data available

12. Ecological information
12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: No data available
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods:
Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information

14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
Not regulated

15. Regulatory information

EU Information:
Chemical Safety Assessment according to (EC)No. 1907/2006:
This product has not carried out any Chemical Safety Assessment yet.

Australia Information:
Hazardous statement: Not classified as hazardous according to NOHSC criteria.

International Information:
None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information

List of relevant H-Statements in section 3: Nothing

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
 Texart ink, SBL3-FY

1.2. Relevant identified uses of the substance or mixture and uses advised against
 Inkjet Printing

1.3. Details of the supplier of the safety data sheet
 Manufacture's name: Roland DG Corporation
 Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,
 Shizuoka-ken, 431-2103 JAPAN
 Phone: + 81-53-484-1224
 Fax: + 81-53-484-1226

E-mail Address:
 Revised date: 30 August, 2017

1.4. Emergency telephone:

2. Hazard identification

2.1. Classification of the substance or mixture
 This product is not classified as hazardous according to GHS criteria.

2.2. GHS label elements, including precautionary statements
 The product does not need to be labelled in accordance with GHS criteria.

2.3. Other hazards
 Potential Health Effects:
 Eyes: Contact with eye may be mildly irritating.
 Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.
 Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
 Ingestion: May cause upset stomach.
 Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.
 Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
3. Composition/information on ingredients

Chemical nature: mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification EC No. 1272/2008</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disperse dye</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Polyhydric alcohol</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A</td>
<td>25-35</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Surfactant</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A</td>
<td>0.5-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>203-049-8</td>
<td>N/A</td>
<td>&lt;1</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>231-791-2</td>
<td>Extemption</td>
<td>60-70</td>
<td>Not classified as hazardous</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information

4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Contact with eye may be mildly irritating.

Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.

Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

Ingestion: May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information
5. Firefighting measures
5.1. Extinguishing media
   Suitable extinguishing media:
   Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.
   Unsuitable extinguishing media:
   Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture
   Not Flammable
   Flash Point: >100 °C

5.3. Advice for firefighters
   Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
   Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions
   Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up
   Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections
   Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
   Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities
   Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):
   Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters
   Occupational Exposure Limits:
   Australia: OELs
<table>
<thead>
<tr>
<th>Components</th>
<th>TWA</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethanolamine</td>
<td>5mg/m³</td>
<td>-</td>
</tr>
</tbody>
</table>
8.2. Exposure controls

Appropriate engineering controls: Provide general and/or local exhaust ventilation.

Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hand protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.

Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance: Yellow liquid
Odour: Slightly
Odour threshold: No data available
pH: Approx. 7.5-9.5
Melting point/freezing point: No data available
Initial boiling point and boiling range: No data available
Flash point: > 100 °C
Evaporation rate: No data available
Flammability(solid,gas): Not applicable
Upper/lower flammability or explosive limits: None
Vapor pressure: No data available
Vapor density: No data available
Relative density: Approx. 1.09 g/cm³
Solubility: No data available
Solubility(ies): Water solubility: Soluble
Partition coefficient: n-octanol/water: No data available
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Viscosity: Approx. 2-8cps (at 20°C)
Explosive properties: No data available
Oxidizing properties: No data available
Volatile organic compounds (VOC) content: 360 gram/liter

9.2. Other information: No information
10. Stability and reactivity

10.1. Reactivity: No data available
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.

11. Toxicological information

11.1. Information on toxicological effects

Routes Of Overexposure: Eye, skin, inhalation, and oral
Acute toxicity:

Oral LD50 No data available
(Triethanolamine : LD50=8000~9000mg/kg (Rat))
Dermal LD50 No data available
Inhalant LC50 No data available
Other information No data available

Skin corrosion/irritation: No data available
Serious eye damage/eye irritation: No data available
Respiratory or skin sensitisation: No data available
Germ cell mutagenicity: No data available
Reproductive toxicity: No data available
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
STOT-single exposure: No data available
STOT-repeated exposure: No data available
Aspiration hazard: No data available

12. Ecological information

12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: No data available
12.6. Other adverse effects: No data available

13. Disposal considerations

13.1. Waste treatment methods: Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information
14.1. UN Class/UN Number:
   ADR/ADG/DOT, IMDG, or IATA : Not regulated
14.2. UN proper shipping name:
   ADR/ADG/DOT, IMDG, or IATA : Not regulated
14.3. Transport hazard class(es):
   ADR/ADG/DOT, IMDG, or IATA : Not regulated
14.4. Packing group:
   ADR/ADG/DOT, IMDG, or IATA : Not regulated
14.5. Environmental hazards:
   ADR/ADG/DOT, IMDG, or IATA : Not regulated
14.6. Special precautions for user:
   Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
   Not regulated

15. Regulatory information
   EU Information:
   Chemical Safety Assessment according to (EC)No. 1907/2006:
   This product has not carried out any Chemical Safety Assessment yet.

   Australia Information:
   Hazardous statement: Not classified as hazardous according to NOHSC criteria.

   International Information:
   None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information
   List of relevant H-Statements in section 3: Nothing

   The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Texart ink, SBL3-FP

1.2. Relevant identified uses of the substance or mixture and uses advised against
Inkjet Printing

1.3. Details of the supplier of the safety data sheet
Manufacture's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,
Shizuoka-ken, 431-2103
JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226

E-mail Address: 
Revised date: 30 August, 2017

1.4. Emergency telephone:

2. Hazard identification

2.1. Classification of the substance or mixture
This product is not classified as hazardous according to GHS criteria.

2.2. GHS label elements, including precautionary statements
The product does not need to be labelled in accordance with GHS criteria.

2.3. Other hazards
Potential Health Effects:
Eyes: Contact with eye may be mildly irritating.
Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.
Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.
Ingestion: May cause upset stomach.
Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
3. Composition/information on ingredients

Chemical nature: mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification EC No. 1272/2008</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disperse dye</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Polyhydric alcohol</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A</td>
<td>25-35</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Surfactant</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A</td>
<td>0.5-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Triethanolamine</td>
<td>102-71-6</td>
<td>203-049-8</td>
<td>N/A</td>
<td>&lt;1</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>231-791-2</td>
<td>Extemption</td>
<td>60-70</td>
<td>Not classified as hazardous</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information

4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Contact with eye may be mildly irritating.

Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.

Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

Ingestion: May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information
5. Firefighting measures
5.1. Extinguishing media
   Suitable extinguishing media:
   - Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.
   Unsuitable extinguishing media:
   - Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture
   Not Flammable
   Flash Point: >100 °C

5.3. Advice for firefighters
   Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
   Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions
   Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up
   Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections
   Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
   Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities
   Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):
   Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters
   Occupational Exposure Limits:
   Australia: OELs
<table>
<thead>
<tr>
<th>Components</th>
<th>TWA</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Triethanolamine</td>
<td>5mg/m³</td>
<td>-</td>
</tr>
</tbody>
</table>
8.2. Exposure controls

Appropriate engineering controls: Provide general and/or local exhaust ventilation.

Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hand protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.

Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance: Red liquid
Odour: Slightly
Odour threshold: No data available
pH: Approx. 7.5-9.5
Melting point/freezing point: No data available
Initial boiling point and boiling range: No data available
Flash point: > 100 °C
Evaporation rate: No data available
Flammability(solid, gas): Not applicable
Upper/lower flammability or explosive limits: None
Vapor pressure: No data available
Vapor density: No data available
Relative density: Approx. 1.09 g/cm³
Solubility: No data available
Solubility(ies): Water solubility: Soluble
Partition coefficient: n-octanol/water: No data available
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Viscosity: Approx. 2-8cps (at 20°C)
Explosive properties: No data available
Oxidizing properties: No data available
Volatile organic compounds (VOC) content: 360 gram/liter

9.2. Other information: No information
10. Stability and reactivity
10.1. Reactivity: No data available
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.

11. Toxicological information
11.1. Information on toxicological effects
Routes Of Overexposure: Eye, skin, inhalation, and oral
Acute toxicity:
Oral LD50 No data available
(Diethanolamine : LD50=8000 ~ 9000mg/kg (Rat))
Dermal LD50 No data available
Inhalant LC50 No data available
Other information No data available
Skin corrosion/irritation: No data available
Serious eye damage/eye irritation: No data available
Respiratory or skin sensitisation: No data available
Germ cell mutagenicity: No data available
Reproductive toxicity: No data available
Carcinogenicity: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
STOT-single exposure: No data available
STOT-repeated exposure: No data available
Aspiration hazard: No data available

12. Ecological information
12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: No data available
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods:
Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information

14.1. UN Class/UN Number:
   ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.2. UN proper shipping name:
   ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.3. Transport hazard class(es):
   ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.4. Packing group:
   ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.5. Environmental hazards:
   ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.6. Special precautions for user:
   Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
   Not regulated

15. Regulatory information

   EU Information:
   Chemical Safety Assessment according to (EC)No. 1907/2006:
   This product has not carried out any Chemical Safety Assessment yet.

   Australia Information:
   Hazardous statement: Not classified as hazardous according to NOHSC criteria.

   International Information:
   None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information

   List of relevant H-Statements in section 3: Nothing

   The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.