1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
imageCure, PRH35-ST2

1.2. Relevant identified uses of the substance or mixture and uses advised against
Stereolithography Resin

1.3. Details of the supplier of the safety data sheet
Manufacture's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103
JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226

1.4. Emergency telephone:
Revision: 30 August, 2017

2. Hazard identification

2.1. Classification of the substance or mixture
This product is classified as dangerous according to GHS.
Hazardous to the aquatic environment - short-term hazard Category 3
Hazardous to the aquatic environment - long-term hazard Category 3

2.2. GHS label elements, including precautionary statements
Pictogram None
Signal word(s) None
Hazard statement(s)
Harmful to aquatic life.
Harmful to aquatic life with long lasting effects.
Contains Bis(1,2,6,6-pentamethyl-4-piperidinyl)sebacate and Methyl 1,2,2,6,6-
pentamethyl-4-piperidinyl sebacate. May produce an allergic reaction.
Precautionary statement(s)
Prevention Avoid release to the environment.
2.3. Other hazards
Potential Health Effects:

Eyes: Contact with eye may be mildly irritating.

Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.

Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

Ingestion: May cause upset stomach.

Chronic Health Hazards: Repeated skin contact may cause a persistent irritation or dermatitis.

Carcinogenicity: None of the ingredients in this resin is listed by IARC as a carcinogen. (1,2A and 2B)

3. Composition/information on ingredients

Chemical nature: mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification EC No. 1272/2008</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A, ethoxylated, dimethacrylate</td>
<td>41637-38-1</td>
<td>609-946-4</td>
<td>N/A for the moment</td>
<td>80-90</td>
<td>Aquatic Chronic: H413</td>
</tr>
<tr>
<td>Methacrylic ester</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>&lt;10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Diphenyl(2,4,6-trimethylbenzoyl) phosphine oxide</td>
<td>75980-60-8</td>
<td>278-355-8</td>
<td>N/A for the moment</td>
<td>&lt;3</td>
<td>Repr. 2: H361f</td>
</tr>
<tr>
<td>Bis(1,2,2,6,6-pentamethyl-4-piperidinyl)sebacate</td>
<td>41556-26-7</td>
<td>255-437-1</td>
<td>N/A for the moment</td>
<td>&lt;1</td>
<td>Skin Sens. 1: H317 Aquatic Acute 1: H400 Aquatic Chronic 1: H410</td>
</tr>
<tr>
<td>Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate</td>
<td>82919-37-7</td>
<td>280-060-4</td>
<td>N/A for the moment</td>
<td>&lt;1</td>
<td>Skin Sens. 1: H317 Aquatic Acute 1: H400 Aquatic Chronic 1: H410</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information
*For the full text of the H-Statements mentioned in this Section, see Section 16.
4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Contact with eye may be mildly irritating.

Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.

Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.

Ingestion: May cause upset stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information

5. Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

- Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:

- Water, High-pressure water jet

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products: Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

Flash Point: >93deg.C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.
6. Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
   Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions
   Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up
   Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections
   Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
   Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink. Do not dismantle container.

7.2. Conditions for safe storage, including any incompatibilities
   Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s): Stereolithography Resin

8. Exposure controls/ personal protection

8.1. Control parameters
   Occupational Exposure Limits:
   DNEL(Derived No Effect Level)

<table>
<thead>
<tr>
<th>Components</th>
<th>Long term exposure</th>
<th>Short term exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bisphenol A, ethoxylated, dimethacrylate</td>
<td>3.52mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>Diphenyl(2,4,6-trimethylbenzoyl) phospine oxide</td>
<td>3.5mg/m³</td>
<td>-</td>
</tr>
</tbody>
</table>

*Refere to Toxicological Information of REACH registered substance.
(Assessment information of exposure via inhalation route for workers)
8.2 Exposure controls:

Appropriate engineering controls: Provide general and/or local exhaust ventilation.

Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hand protection: When handling the resin or washing the multiple job, use protective gloves. Recommended Chemical Protective Gloves are ethylene vinyl alcohol (EVA) Gloves and Laminate gloves. Laminate gloves are made by cutting and then heat-sealing patterns of various hand sizes from laminated sheets of EVA sealed between layers of polyethylene.

Eye protection: When handling the resin, wear safety glasses or chemical splash goggles.

Skin protection: When handling the resin, wear protective clothing.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control: Avoid release to the environment.

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear Liquid</td>
</tr>
<tr>
<td>Odour</td>
<td>Characteristic odor</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 93deg.C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability(solid, gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor density</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>No data available</td>
</tr>
<tr>
<td>Solubility</td>
<td>No data available</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>Water solubility: Slightly soluble</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Volatile organic compounds (VOC) content</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information: No information
10. Stability and reactivity

10.1. Reactivity: High temperatures and UV light may cause rapid polymerization.
10.2. Chemical stability: Polymerize under heat and/or light.
10.3. Possibility of hazardous reactions:
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials:

11. Toxicological information

11.1. Information on toxicological effects
   Acute toxicity: No data available
   Serious eye damage/eye irritation: No data available
   Skin corrosion/irritation: No data available
   Respiratory or skin sensitisation: No data available
   May cause an allergic skin reaction
   (Bis(1,2,2,6,6-pentamethyl-4-piperidinyl)sebacate and Methyl 1,2,2,6,6-pentamethyl-4-piperidinyl sebacate)
   Germ cell mutagenicity: No data available
   Reproductive toxicity: Suspected of damaging fertility or the unborn child,(Diphenyl(2,4,6-trimethylbenzoyl) phosphine oxide)
   Carcinogenicity: None of the ingredients in this product is listed by IARC as a carcinogen. (1,2A and 2B)
   STOT-single exposure: No data available
   STOT-repeated exposure: No data available
   Aspiration hazard: No data available

12. Ecological information

12.1. Toxicity:
   The followings are according to the data on Bisphenol A, ethoxylated, dimethacrylate.
   Harmful to aquatic life with long lasting effects.
   No data available
   12.2. Persistence and degradability: No data available
   12.3. Bioaccumulative potential: No data available
   12.4. Mobility in soil: No data available
   12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment.
   12.6. Other adverse effects: No data available

13. Disposal considerations

13.1. Waste treatment methods:
   This product is considered as a hazardous waste according to Directive 2008/98/EC.
   Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial and Local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information

14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA : Not regulated

14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
Not regulated

15. Regulatory information

15.1. EU information:
Chemical Safety Assessment according to (EC)1907/2006:
This product has not carried out any Chemical Safety Assessment yet.

15.2. Australia Information:
Hazardous statement: Classified as hazardous according to NOHSC criteria.

15.3. International Information:
None of the ingredients in this resin is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information

List of relevant H-Statements:
H317 May cause an allergic skin reaction.
H361I Suspected of damaging fertility.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H413 May cause long lasting harmful effects to aquatic life.

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.