Safety Data Sheet

1. Identification of the substance/mixture and of the company/ undertaking
1.1. Product identifier
ECO-UV, EUV-CY Ver.2

1.2. Relevant identified uses of the substance or mixture and uses advised against
Inkjet Printing

1.3. Details of the supplier of the safety data sheet
Manufacture's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103
JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226

E-mail Address: Revision: 30 August, 2017

1.4. Emergency telephone:

2. Hazard identification
2.1. Classification of the substance or mixture
This product is classified as dangerous according to GHS.

<table>
<thead>
<tr>
<th>Classification</th>
<th>Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammable liquids</td>
<td>Category 4</td>
</tr>
<tr>
<td>Acute toxicity - oral</td>
<td>Category 4</td>
</tr>
<tr>
<td>Acute toxicity - dermal</td>
<td>Category 4</td>
</tr>
<tr>
<td>Acute toxicity - inhalation</td>
<td>Category 4</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Category 1C</td>
</tr>
<tr>
<td>Eye damage/irritation</td>
<td>Category 2A</td>
</tr>
<tr>
<td>Sensitization - skin</td>
<td>Category 1</td>
</tr>
<tr>
<td>Toxic to reproduction</td>
<td>Category 1B</td>
</tr>
<tr>
<td>Specific target organ toxicity (Single exposure)</td>
<td>Category 3 (Respiratory tract irritation)</td>
</tr>
<tr>
<td>Hazardous to the aquatic environment - short-term hazard</td>
<td>Category 2</td>
</tr>
<tr>
<td>Hazardous to the aquatic environment - long-term hazard</td>
<td>Category 2</td>
</tr>
</tbody>
</table>
2.2. GHS label elements, including precautionary statements

**Pictogram**

![Pictograms]

**Signal word(s)**
Danger

**Hazard statement(s)**
- Combustible liquid.
- Harmful if swallowed.
- Harmful in contact with skin.
- Harmful if inhaled.
- Causes severe skin burns and eye damage.
- Causes serious eye irritation.
- May cause an allergic skin reaction.
- May damage fertility or the unborn child.
- May cause respiratory irritation.
- Cause damage to organs through prolonged or repeated exposure.
- Toxic to aquatic life.
- Toxic to aquatic life with long lasting effects.

**Precautionary statement(s)**

**Prevention**
- Do not handle until all safety precautions have been read and understood.
- Do not breathe dust/fume/gas/mist/vapours/spray.
- Avoid release to the environment.
- Wear protective gloves/protective clothing/eye protection/face protection.

**Response**
- IF ON SKIN: Wash with plenty of soap and water.
- IF exposed or concerned: Get medical advice/attention.

2.3. Other hazards

**Potential Health Effects:**

**Eyes:**
- Causes severe eye injury which may persist for several days.

**Skin:**
- Contact with skin may cause irritation, swelling or redness, allergic sensitization.

**Inhalation:**
- Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.

**Ingestion:**
- May cause injury of mouth, throat, and stomach.

**Chronic Health Hazards:**
- Repeated skin contact may cause a persistent irritation or dermatitis.

**Carcinogenicity:**
- None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

**Others:**
- No information
### 3. Composition/information on ingredients

**Chemical nature:** mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pigment blue 15</td>
<td>147-14-8</td>
<td>205-685-1</td>
<td>N/A for the moment</td>
<td>1-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Acrylated amine synergist</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
</tbody>
</table>
| Hexamethylene diacrylate                  | 13048-33-4| 235-921-9  | N/A for the moment  | 20-30       | Skin Irrit. 2: H315
                                              |           |            |                     |             | Eye Irrit. 2: H319
                                              |           |            |                     |             | Skin Sens. 1: H317
                                              |           |            |                     |             | Skin Irrit. 2: H315
                                              |           |            |                     |             | Eye Irrit. 2: H319
                                              |           |            |                     |             | Skin Sens. 1: H317
                                              |           |            |                     |             | STOT Rep. Exp. 2: H373
                                              |           |            |                     |             | Aquatic Chronic 3: H412 |
| 2-Methoxyethyl acrylate                   | 3121-61-7 | 221-499-3  | N/A for the moment  | 20-24       | Flam. Liq. 3: H226
                                              |           |            |                     |             | Acute Tox. 4 (Oral): H302
                                              |           |            |                     |             | Acute Tox. 3 (Dermal): H311
                                              |           |            |                     |             | Acute Tox. 3(Irritation): H331
                                              |           |            |                     |             | Skin Irrit. 1C: H314
                                              |           |            |                     |             | Skin Sens. 1: H317
                                              |           |            |                     |             | Repr. 1B: H360
                                              |           |            |                     |             | STOT Rep. Exp. 2: H373
                                              |           |            |                     |             | Aquatic Acute 1: H400
                                              |           |            |                     |             | Aquatic Chronic 1: H410 |
| Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate | 5888-33-5 | 227-561-6  | N/A for the moment  | 1-10        | Skin Irrit. 2: H315
                                              |           |            |                     |             | Eye Irrit. 2: H319
                                              |           |            |                     |             | Skin Sens. 1: H317
                                              |           |            |                     |             | STOT Single Exp. 3: H335
                                              |           |            |                     |             | Aquatic Acute 1: H400
                                              |           |            |                     |             | Aquatic Chronic 1: H410 |
| Benzyl acrylate                           | 2495-35-4 | 219-673-9  | N/A for the moment  | 10-20       | Skin Irrit. 2: H315
                                              |           |            |                     |             | Eye Irrit. 2: H319
                                              |           |            |                     |             | Skin Sens. 1: H317
                                              |           |            |                     |             | STOT SE 3: H335 |
| 1-Vinylazepan-2-one                       | 2235-00-9 | 218-787-6  | N/A for the moment  | 10-20       | Acute Tox.(oral) 4: H302
                                              |           |            |                     |             | Eye Irrit. 2: H319
                                              |           |            |                     |             | Skin Sens. 1B: H317
                                              |           |            |                     |             | STOT Rep. Exp. 1: H372 |
| Diphenyl(2,4,6-trimethylbenzoyl) phosphine oxide | 75980-60-8| 278-355-8  | N/A for the moment  | 5-15        | Repr. 2: H361f |
| Other polymerization initiator            | C.B.I.    | C.B.I.     | N/A for the moment  | 1-5         | Not classified as hazardous |
| Others                                    | C.B.I.    | C.B.I.     | N/A for the moment  | 0-1         | Not classified as hazardous |

*C.B.I.: Confidential Business Information

*For the full text of the H-Statements mentioned in this Section, see Section 16.
4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Causes severe eye injury which may persist for several days.

Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.

Inhalation: Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.

Ingestion: May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information

5. Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

- Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:

- Water, High-pressure water jet.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products: Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

Flash Point: ≥ 71deg.C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.
6. Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
   Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions
   Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up
   Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections
   Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
   Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities
   Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s): Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters
   Occupational Exposure Limits:
   EU: DNEL

<table>
<thead>
<tr>
<th>components</th>
<th>Long term exposure</th>
<th>Short term exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pigment blue 15</td>
<td>4.0mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>Hexamethylene diacrylate</td>
<td>24.48mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>2-Methoxyethyl acrylate</td>
<td>0.12mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>1-Vinylazepan-2-one</td>
<td>4.9mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide</td>
<td>3.5mg/m³</td>
<td>-</td>
</tr>
</tbody>
</table>

REACH Toxicological Information (Workers - Hazard via inhalation route)

8.2 Exposure controls:
   Occupational Exposure controls: Provide general and/or local exhaust ventilation.

   Appropriate engineering controls:
   Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

   Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

   Hand protection: Employee must wear appropriate protective impervious gloves to prevent contact with the ink. Recommended Chemical Protective Gloves are ethylene vinyl alcohol (EVA) Gloves and Laminate gloves. Laminate gloves are made by cutting and then heat-sealing patterns of various hand sizes from laminated sheets of EVA sealed between layers of polyethylene.
Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure controls: Avoid release to the environment.

9. Physical and chemical properties
9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Cyan Liquid</td>
</tr>
<tr>
<td>Odour</td>
<td>Characteristic odor</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>≥ 71deg.C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>&gt;1</td>
</tr>
<tr>
<td>Relative density</td>
<td>Approx 1.0</td>
</tr>
<tr>
<td>Solubility(ies):</td>
<td>Water solubility: Slightly soluble</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Volatile organic compounds (VOC) content</td>
<td>16.0 gram/liter (maximum value)</td>
</tr>
</tbody>
</table>

9.2. Other information: No information

10. Stability and reactivity
10.1. Reactivity: High temperatures and UV light may cause rapid polymerization.
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.
11. Toxicological information

11.1. Information on toxicological effects

Acute toxicity:

2-Methoxyethyl acrylate (of one component of this product)
LD50 (oral-rat) 404 mg/kg
LD50 (skin-rabbit) 253 mg/kg
LC50 (skin-rat) 2.9 mg/L/4h

Serious eye damage/eye irritation: No data available
Causes severe skin burns and eye damage. (2-Methoxyethyl acrylate)

Skin corrosion/irritation: No data available
Causes severe skin burns and eye damage. (2-Methoxyethyl acrylate)

Respiratory or skin sensitisation: No data available
May cause an allergic skin reaction. (Acrylic esters)

Germ cell mutagenicity: No data available
Reproductive toxicity: No data available
May damage fertility or the unborn child. (2-Methoxyethyl acrylate)

Carcinogenicity:
None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

STOT-single exposure: No data available
May cause respiratory irritation. (Acrylic esters)

STOT-repeated exposure: No data available
Cause damage to organs through prolonged or repeated exposure. (Acrylic esters)

Aspiration hazard: No data available

12. Ecological information

12.1. Toxicity:
The followings are according to the data on Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate.
Toxic to aquatic life with long lasting effects.

12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment.
12.6. Other adverse effects: No data available

13. Disposal considerations

13.1. Waste treatment methods:
This product is considered as a hazardous waste according to Directive 2008/98/EC.
Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial and Local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information
14.1. UN Class/UN Number: ADR/ADG/DOT, IMDG, or IATA : 1760
14.2. UN proper shipping name: ADR/ADG/DOT, IMDG, or IATA : Corrosive liquid, n.o.s. (2-Methoxyethyl acrylate)
14.3. Transport hazard class(es): ADR/ADG/DOT, IMDG, or IATA : 8
14.4. Packing group: ADR/ADG/DOT, IMDG, or IATA : III
14.5. Environmental hazards: ADR/ADG/DOT, IMDG, or IATA : None
14.6. Special precautions for user: Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: Not applicable

15. Regulatory information
EU information: Chemical Safety Assessment according to (EC)1907/2006: This product has not carried out any Chemical Safety Assessment yet.

Australia Information: Hazardous statement: Classified as hazardous according to NOHSC criteria.

International Information: None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information
List of relevant H-Statements:

- H226 Flammable liquid and vapour.
- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.
- H331 Toxic if inhaled.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H317 May cause an allergic skin reaction.
- H335 May cause respiratory irritation.
- H360 May damage fertility or the unborn child.
- H361f Suspected of damaging fertility.
- H372 Causes damage to organs through prolonged or repeated exposure.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
1. Identification of the substance/mixture and of the company/ undertaking

1.1. Product identifier

ECO-UV, EUV-MG Ver.2

1.2. Relevant identified uses of the substance or mixture and uses advised against

Inkjet Printing

1.3. Details of the supplier of the safety data sheet

<table>
<thead>
<tr>
<th>Manufacture's name:</th>
<th>Roland DG Corporation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Address:</td>
<td>1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103 JAPAN</td>
</tr>
<tr>
<td>Phone:</td>
<td>+81-53-484-1224</td>
</tr>
<tr>
<td>Fax:</td>
<td>+81-53-484-1226</td>
</tr>
</tbody>
</table>

1.4. Emergency telephone:

2. Hazard identification

2.1. Classification of the substance or mixture

This product is classified as dangerous according to GHS.

- Flammable liquids: Category 4
- Acute toxicity - oral: Category 4
- Acute toxicity - dermal: Category 4
- Acute toxicity - inhalation: Category 4
- Skin corrosion/irritation: Category 1C
- Eye damage/irritation: Category 2A
- Sensitization - skin: Category 1
- Toxic to reproduction: Category 1B
- Specific target organ toxicity (Single exposure): Category 3 (Respiratory tract irritation)
- Specific target organ toxicity (Repeated exposure):
- Hazardous to the aquatic environment - short-term hazard: Category 2
- Hazardous to the aquatic environment - long-term hazard: Category 2
2.2. GHS label elements, including precautionary statements

Pictogram

![Pictogram](image)

<table>
<thead>
<tr>
<th>Signal word(s)</th>
<th>Danger</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hazard statement(s)</td>
<td>Combustible liquid.</td>
</tr>
<tr>
<td></td>
<td>Harmful if swallowed.</td>
</tr>
<tr>
<td></td>
<td>Harmful in contact with skin.</td>
</tr>
<tr>
<td></td>
<td>Harmful if inhaled.</td>
</tr>
<tr>
<td></td>
<td>Causes severe skin burns and eye damage.</td>
</tr>
<tr>
<td></td>
<td>Causes serious eye irritation.</td>
</tr>
<tr>
<td></td>
<td>May cause an allergic skin reaction.</td>
</tr>
<tr>
<td></td>
<td>May damage fertility or the unborn child.</td>
</tr>
<tr>
<td></td>
<td>May cause respiratory irritation.</td>
</tr>
<tr>
<td></td>
<td>Cause damage to organs through prolonged or repeated exposure.</td>
</tr>
<tr>
<td></td>
<td>Toxic to aquatic life.</td>
</tr>
<tr>
<td></td>
<td>Toxic to aquatic life with long lasting effects.</td>
</tr>
</tbody>
</table>

Precautionary statement(s)

**Prevention**

- Do not handle until all safety precautions have been read and understood.
- Do not breathe dust/fume/gas/mist/vapours/spray.
- Avoid release to the environment.
- Wear protective gloves/protective clothing/eye protection/face protection.

**Response**

- IF ON SKIN: Wash with plenty of soap and water.
- IF exposed or concerned: Get medical advice/attention.

2.3. Other hazards

Potential Health Effects:

- **Eyes:** Causes severe eye injury which may persist for several days.
- **Skin:** Contact with skin may cause irritation, swelling or redness, allergic sensitization.
- **Inhalation:** Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.
- **Ingestion:** May cause injury of mouth, throat, and stomach.
- **Chronic Health Hazards:** Repeated skin contact may cause a persistent irritation or dermatitis.
- **Carcinogenicity:** None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
3. Composition/information on ingredients

**Chemical nature:** mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Red pigment</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Acrylated amine synergist</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
</tbody>
</table>
| Hexamethylene diacrylate | 13048-33-4 | 235-921-9 | N/A for the moment  | 5-10        | Skin Irrit. 2: H315  
Acute Tox. 4: H302  
Skin Sens. 1: H317 |
| 2-Methoxyethyl acrylate | 3121-61-7 | 221-499-3 | N/A for the moment  | 20-24       | Flam. Liq. 3: H226  
Acute Tox. 4 (Oral): H302  
Acute Tox. 3 (Dermal): H311  
Acute Tox. 3 (Inhalation): H331  
Skin Irrit. 1C: H314  
Skin Sens. 1: H317  
Repr. 1B: H360  
STOT Rep. Exp. 2: H373  
Aquatic Chronic 3: H412 |
| Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate | 5888-33-5 | 227-561-6 | N/A for the moment  | 10-20       | Skin Irrit. 2: H315  
Eye Irrit. 2: H319  
Skin Sens. 1: H317  
STOT Single Exp. 3: H335  
Aquatic Acute 1: H400  
Aquatic Chronic 1: H410 |
| Benzyl acrylate | 2495-35-4 | 219-673-9 | N/A for the moment  | 20-30       | Skin Irrit. 2: H315  
Eye Irrit. 2: H319  
Skin Sens. 1: H317  
STOT SE 3: H335 |
| 1-Vinylazepan-2-one | 2235-00-9 | 218-787-6 | N/A for the moment  | 10-20       | Acute Tox. (oral) 4: H302  
Eye Irrit. 2: H319  
Skin Sens. 1B: H317  
STOT Rep. Exp. 1: H372 |
| Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide | 75980-60-8 | 278-355-8 | N/A for the moment  | 5-15        | Repr. 2: H361f |
| Other polymerization initiator | C.B.I. | C.B.I. | N/A for the moment  | 1-5         | Not classified as hazardous |
| Others | C.B.I. | C.B.I. | N/A for the moment  | 0-1         | Not classified as hazardous |

*N.C.: Confidential Business Information

*For the full text of the H-Statements mentioned in this Section, see Section 16.*
4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Causes severe eye injury which may persist for several days.

Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.

Inhalation: Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.

Ingestion: May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information

5. Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:
- Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:
- Water, High-pressure water jet.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products: Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

Flash Point: ≥ 71deg.C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep up material and dispose as waste following local regulations.
6.4. Reference to other sections
Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities
Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s): Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters
Occupational Exposure Limits:
EU: DNEL

<table>
<thead>
<tr>
<th>components</th>
<th>Long term exposure</th>
<th>Short term exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene diacrylate</td>
<td>24.48mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>2-Methoxyethyl acrylate</td>
<td>0.12mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>1-Vinylazepan-2-one</td>
<td>4.9mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide</td>
<td>3.5mg/m³</td>
<td>-</td>
</tr>
</tbody>
</table>

REACH Toxicological Information (Workers - Hazard via inhalation route)

8.2. Exposure controls:
Occupational Exposure controls: Provide general and/or local exhaust ventilation.

Appropriate engineering controls:
Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

Hand protection: Employee must wear appropriate protective impervious gloves to prevent contact
with the ink. Recommended Chemical Protective Gloves are ethylene vinyl alcohol (EVA) Gloves and Laminate gloves. Laminate gloves are made by cutting and then heat-sealing patterns of various hand sizes from laminated sheets of EVA sealed between layers of polyethylene.

Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure controls: Avoid release to the environment.

9. Physical and chemical properties
9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance:</td>
<td>Magenta Liquid</td>
</tr>
<tr>
<td>Odour:</td>
<td>Characteristic odor</td>
</tr>
<tr>
<td>Odour threshold:</td>
<td>No data available</td>
</tr>
<tr>
<td>pH:</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point/freezing point:</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range:</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point:</td>
<td>$&gt; 71,\text{deg.}C$</td>
</tr>
<tr>
<td>Evaporation rate:</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas):</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits:</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure:</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor Density:</td>
<td>$&gt;1$</td>
</tr>
<tr>
<td>Relative density:</td>
<td>Approx 1.0</td>
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<tr>
<td>Solubility(ies):</td>
<td>Water solubility: Slightly soluble</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water:</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature:</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature:</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity:</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties:</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties:</td>
<td>No data available</td>
</tr>
<tr>
<td>Volatile organic compounds (VOC) content:</td>
<td>16.0 gram/liter (maximum value)</td>
</tr>
</tbody>
</table>

9.2. Other information: No information

10. Stability and reactivity
10.1. Reactivity: High temperatures and UV light may cause rapid polymerization.
10.2. Chemical stability: Stable under normal temperature.
10.3. Possibility of hazardous reactions: Not expected.
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.
11. Toxicological information

11.1. Information on toxicological effects

Acute toxicity:
- 2-Methoxyethyl acrylate (of one component of this product)
  - LD50 (oral-rat) 404 mg/kg
  - LD50 (skin-rabbit) 253 mg/kg
  - LC50 (skin-rat) 2.9 mg/L/4h

Serious eye damage/eye irritation: No data available

Skin corrosion/irritation: No data available

Respiratory or skin sensitisation: No data available

Germ cell mutagenicity: No data available

Reproductive toxicity:
- Carcinogenicity:
  - None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

STOT-single exposure: No data available

STOT-repeated exposure: No data available

Aspiration hazard: No data available

12. Ecological information

12.1. Toxicity:

The followings are according to the data on Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate.

Toxic to aquatic life with long lasting effects.

12.2. Persistence and degradability: No data available

12.3. Bioaccumulative potential: No data available

12.4. Mobility in soil: No data available

12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment.

12.6. Other adverse effects: No data available

13. Disposal considerations

13.1. Waste treatment methods:

This product is considered as a hazardous waste according to Directive 2008/98/EC.

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial and Local regulations. Do not flush to surface water or sanitary sewer system.

14. Transport information

14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA : 1760

14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA : Corrosive liquid, n.o.s. (2-Methoxyethyl acrylate)

14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA : 8

14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA : III

14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA : None

14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:  
Not applicable

15. Regulatory information  
   EU information:  
   Chemical Safety Assessment according to (EC)1907/2006:  
   This product has not carried out any Chemical Safety Assessment yet.

   Australia Information:  
   Hazardous statement: Classified as hazardous according to NOHSC criteria.

   International Information:  
   None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information  
   List of relevant H-Statements:  
   H226 Flammable liquid and vapour.  
   H302 Harmful if swallowed.  
   H311 Toxic in contact with skin.  
   H331 Toxic if inhaled.  
   H314 Causes severe skin burns and eye damage.  
   H315 Causes skin irritation.  
   H319 Causes serious eye irritation.  
   H317 May cause an allergic skin reaction.  
   H335 May cause respiratory irritation.  
   H360 May damage fertility or the unborn child.  
   H361f Suspected of damaging fertility.  
   H372 Causes damage to organs through prolonged or repeated exposure.  
   H373 May cause damage to organs through prolonged or repeated exposure.  
   H400 Very toxic to aquatic life.  
   H410 Very toxic to aquatic life with long lasting effects.  
   H412 Harmful to aquatic life with long lasting effects.

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
Safety Data Sheet

1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
ECO-UV, EUV-YE Ver.2

1.2. Relevant identified uses of the substance or mixture and uses advised against
Inkjet Printing

1.3. Details of the supplier of the safety data sheet
Manufacture's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103 JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226

E-mail Address:
Revision: 30 August, 2017

1.4. Emergency telephone:

2. Hazard identification

2.1. Classification of the substance or mixture
This product is classified as dangerous according to GHS.

- Flammable liquids Category 4
- Acute toxicity - oral Category 4
- Acute toxicity - dermal Category 4
- Acute toxicity - inhalation Category 4
- Skin corrosion/irritation Category 1C
- Eye damage/irritation Category 2A
- Sensitization - skin Category 1
- Toxic to reproduction Category 1B
- Specific target organ toxicity (Single exposure) Category 3 (Respiratory tract irritation)
- Specific target organ toxicity (Repeated exposure) Category 1
- Hazardous to the aquatic environment - short-term hazard Category 2
- Hazardous to the aquatic environment - long-term hazard Category 2
2.2. GHS label elements, including precautionary statements

Pictogram

Signal word(s)  Danger
Hazard statement(s)
- Combustible liquid.
- Harmful if swallowed.
- Harmful in contact with skin.
- Harmful if inhaled.
- Causes severe skin burns and eye damage.
- Causes serious eye irritation.
- May cause an allergic skin reaction.
- May damage fertility or the unborn child.
- May cause respiratory irritation.
- Cause damage to organs through prolonged or repeated exposure.
- Toxic to aquatic life.
- Toxic to aquatic life with long lasting effects.

Precautionary statement(s)

Prevention
- Do not handle until all safety precautions have been read and understood.
- Do not breathe dust/fume/gas/mist/vapours/spray.
- Avoid release to the environment.
- Wear protective gloves/protective clothing/eye protection/face protection.

Response
- IF ON SKIN: Wash with plenty of soap and water.
- IF exposed or concerned: Get medical advice/attention.

2.3. Other hazards

Potential Health Effects:

Eyes:
- Causes severe eye injury which may persist for several days.

Skin:
- Contact with skin may cause irritation, swelling or redness, allergic sensitization.

Inhalation:
- Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.

Ingestion:
- May cause injury of mouth, throat, and stomach.

Chronic Health Hazards:
- Repeated skin contact may cause a persistent irritation or dermatitis.

Carcinogenicity:
- The product contains Nickel compounds.
- IARC evaluated printing ink as a Group3 (Not classifiable as to carcinogenicity to humans).
### 3. Composition/information on ingredients

**Chemical nature:** mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pigment yellow 150</td>
<td>68511-62-6</td>
<td>270-944-8</td>
<td>N/A for the moment</td>
<td>1-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Acrylated amine synergist</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
</tbody>
</table>
| Hexamethylene diacrylate | 13048-33-4 | 235-921-9 | N/A for the moment | 10-20       | Skin Irrit. 2: H315
Acute Tox. 3 (Inhalation): H331
Skin Sens. 1: H317
Skin Sens. 1: H317
Repr. 1B: H360
STOT Rep. Exp. 2: H373
Aquatic Chronic 3: H412 |
| 2-Methoxyethyl acrylate | 3121-61-7 | 221-499-3 | N/A for the moment | 20-24       | Skin Irrit. 2: H315
Acute Tox. 4 (Oral): H302
Acute Tox. 3 (Dermal): H311
Acute Tox. 3(Inhalation): H331
Skin Irrit. 1C: H314
Skin Sens. 1: H317
Repr. 1B: H360
STOT Single Exp. 3: H335
Aquatic Acute 1: H400
Aquatic Chronic 1: H410 |
| Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate | 5888-33-5 | 227-561-6 | N/A for the moment | 10-20       | Skin Irrit. 2: H315
Acute Tox. (oral) 4 : H302
Skin Sens. 1: H317
STOT Rep. Exp. 1 : H372
STOT SE 3 : H335 |
| Benzyl acrylate | 2495-35-4 | 219-673-9 | N/A for the moment | 10-20       | Skin Irrit. 2: H315
Acute Tox. (oral) 4 : H302
Skin Sens. 1: H317
STOT Rep. Exp. 1 : H372 |
| 1-Vinylazepan-2-one | 2235-00-9 | 218-787-6 | N/A for the moment | 10-20       | Acute Tox.(oral) 4 : H302
Eye Irrit. 2 : H319
Skin Sens. 1B : H317
STOT Rep. Exp. 1 : H372 |
| Diphenyl(2,4,6-trimethylbenzoyl) phosphine oxide | 75980-60-8 | 278-355-8 | N/A for the moment | 5-15        | Repr. 2: H361f |
| Other polymerization initiator | C.B.I.   | C.B.I.   | N/A for the moment | 1-5         | Not classified as hazardous |
| Others | C.B.I.  | C.B.I.  | N/A for the moment | 0-1         | Not classified as hazardous |

*C.B.I.: Confidential Business Information

*For the full text of the H-Statements mentioned in this Section, see Section 16.*
4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Causes severe eye injury which may persist for several days.

Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.

Inhalation: Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.

Ingestion: May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information

5. Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:
- Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:
- Water, High-pressure water jet.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products: Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

Flash Point: ≥ 71deg.C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up

Sweep up material and dispose as waste following local regulations.
6.4. Reference to other sections
   Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage

7.1. Precautions for safe handling
   Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities
   Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s): Inkjet printing

8. Exposure controls/ personal protection

8.1. Control parameters

   Occupational Exposure Limits:
   EU: DNEL

<table>
<thead>
<tr>
<th>components</th>
<th>Long term exposure</th>
<th>Short term exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene diacrylate</td>
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<td>-</td>
</tr>
<tr>
<td>2-Methoxyethyl acrylate</td>
<td>0.12mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>1-Vinylazepan-2-one</td>
<td>4.9mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide</td>
<td>3.5mg/m³</td>
<td>-</td>
</tr>
</tbody>
</table>

REACH Toxicological Information (Workers - Hazard via inhalation route)

8.2 Exposure controls:

   Occupational Exposure controls: Provide general and/or local exhaust ventilation.

   Appropriate engineering controls:
   Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

   Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.

   Hand protection: Employee must wear appropriate protective impervious gloves to prevent contact with the ink. Recommended Chemical Protective Gloves are ethylene vinyl alcohol (EVA) Gloves and Laminate gloves. Laminate gloves are made by cutting and then heat-sealing patterns of various hand sizes from laminated sheets of EVA sealed between layers of polyethylene.

   Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.
Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure controls: Avoid release to the environment.

9. Physical and chemical properties
9.1. Information on basic physical and chemical properties

Appearance: Yellow Liquid
Odour: Characteristic odor
Odour threshold: No data available
pH: Not applicable
Melting point/freezing point: No data available
Initial boiling point and boiling range: No data available
Flash point: >71 deg.C
Evaporation rate: No data available
Flammability (solid, gas): No data available
Upper/lower flammability or explosive limits: No data available
Vapor pressure: No data available
Vapor Density: >1
Relative density: Approx 1.0
Solubility(ies): Water solubility: Slightly soluble
Partition coefficient: n-octanol/water: No data available
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Viscosity: No data available
Explosive properties: No data available
Oxidizing properties: No data available
Volatile organic compounds (VOC) content: 16.0 gram/liter (maximum value)

9.2. Other information: No information

10. Stability and reactivity
10.1. Reactivity: High temperatures and UV light may cause rapid polymerization.
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.

11. Toxicological information
11.1. Information on toxicological effects

Acute toxicity:
- 2-Methoxyethyl acrylate (of one component of this product)
  LD50 (oral-rat): 404 mg/kg
  LD50 (skin-rabbit): 253 mg/kg
  LC50 (skin-rat): 2.9 mg/L/4h

Serious eye damage/eye irritation: No data available
Causes severe skin burns and eye damage (2-Methoxyethyl acrylate)

Skin corrosion/irritation: No data available
Causes severe skin burns and eye damage (2-Methoxyethyl acrylate)

Respiratory or skin sensitisation: No data available
May cause an allergic skin reaction (Acrylic esters)

Germ cell mutagenicity: No data available
Reproductive toxicity: No data available
May damage fertility or the unborn child. (2-Methoxyethyl acrylate)

Carcinogenicity:
The product contains Nickel compounds.
IARC evaluated printing ink as a Group3 (Not classifiable as to carcinogenicity to humans).

STOT-single exposure: No data available
May cause respiratory irritation. (Acrylic esters)

STOT-repeated exposure: No data available
Cause damage to organs through prolonged or repeated exposure. (Acrylic esters)

Aspiration hazard: No data available

12. Ecological information
12.1. Toxicity:
The followings are according to the data on Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate.

Toxic to aquatic life with long lasting effects.

12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment.
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods:
This product is considered as a hazardous waste according to Directive 2008/98/EC.
Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial and Local regulations. Do not flush to surface water or sanitary sewer system.

14. Transport information
14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA: 1760

14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA: Corrosive liquid, n.o.s. (2-Methoxyethyl acrylate)

14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA: 8

14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA: III

14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA: None

14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
Not applicable

15. Regulatory information
EU information:
Chemical Safety Assessment according to (EC)1907/2006:
This product has not carried out any Chemical Safety Assessment yet.

Australia Information:
Hazardous statement: Classified as hazardous according to NOHSC criteria.

International Information:
The product contains Nickel compounds.
IARC evaluated printing ink as a Group3 (Not classifiable as to carcinogenicity to humans).
16. Other information

List of relevant H-Statements:

- H226 Flammable liquid and vapour.
- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.
- H331 Toxic if inhaled.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H317 May cause an allergic skin reaction.
- H335 May cause respiratory irritation.
- H360 May damage fertility or the unborn child.
- H361f Suspected of damaging fertility.
- H372 Causes damage to organs through prolonged or repeated exposure.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

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Safety Data Sheet

1. Identification of the substance/mixture and of the company/ undertaking
1.1. Product identifier
ECO-UV, EUV-BK Ver.2

1.2. Relevant identified uses of the substance or mixture and uses advised against
Inkjet Printing

1.3. Details of the supplier of the safety data sheet
Manufacture's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103 JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226

1.4. Emergency telephone:

2. Hazard identification
2.1. Classification of the substance or mixture
This product is classified as dangerous according to GHS.
- Flammable liquids Category 4
- Acute toxicity - oral Category 4
- Acute toxicity - dermal Category 4
- Acute toxicity - inhalation Category 4
- Skin corrosion/irritation Category 1C
- Eye damage/irritation Category 2A
- Sensitization - skin Category 1
- Toxic to reproduction Category 1B
- Specific target organ toxicity Category 3 (Respiratory tract irritation) (Single exposure)
- Specific target organ toxicity Category 1 (Repeated exposure)
- Hazardous to the aquatic environment - short-term hazard Category 2
- Hazardous to the aquatic environment - long-term hazard Category 2
2.2. GHS label elements, including precautionary statements

Pictogram

![Pictograms]

**Signal word(s)**
- Danger

**Hazard statement(s)**
- Combustible liquid.
- Harmful if swallowed.
- Harmful in contact with skin.
- Harmful if inhaled.
- Causes severe skin burns and eye damage.
- Causes serious eye irritation.
- May cause an allergic skin reaction.
- May damage fertility or the unborn child.
- May cause respiratory irritation.
- Cause damage to organs through prolonged or repeated exposure.
- Toxic to aquatic life.
- Toxic to aquatic life with long lasting effects.

**Precautionary statement(s)**

**Prevention**
- Do not handle until all safety precautions have been read and understood.
- Do not breathe dust/fume/gas/mist/vapours/spray.
- Avoid release to the environment.
- Wear protective gloves/protective clothing/eye protection/face protection.

**Response**
- IF ON SKIN: Wash with plenty of soap and water.
- IF exposed or concerned: Get medical advice/attention.

2.3. Other hazards

**Potential Health Effects:**

- **Eyes:** Causes severe eye injury which may persist for several days.
- **Skin:** Contact with skin may cause irritation, swelling or redness, allergic sensitization.
- **Inhalation:** Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.
- **Ingestion:** May cause injury of mouth, throat, and stomach.
- **Chronic Health Hazards:** Repeated skin contact may cause a persistent irritation or dermatitis.
- **Carcinogenicity:** The product contains Carbon black. IARC evaluated printing ink as a Group3 (Not classifiable as to carcinogenicity to humans).
3. Composition/information on ingredients

**Chemical nature:** mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black</td>
<td>1333-86-4</td>
<td>215-609-9</td>
<td>N/A for the moment</td>
<td>1-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Acrylated amine synergist</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Hexamethylene diacrylate</td>
<td>13048-33-4</td>
<td>235-921-9</td>
<td>N/A for the moment</td>
<td>10-20</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>2-Methoxyethyl acrylate</td>
<td>3121-61-7</td>
<td>221-499-3</td>
<td>N/A for the moment</td>
<td>20-24</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate</td>
<td>5888-33-5</td>
<td>227-561-6</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Benzyl acrylate</td>
<td>2495-35-4</td>
<td>219-673-9</td>
<td>N/A for the moment</td>
<td>10-20</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>1-Vinylazepan-2-one</td>
<td>2235-00-9</td>
<td>218-787-6</td>
<td>N/A for the moment</td>
<td>10-20</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Diphenyl(2,4,6-trimethylbenzoyl) phosphine oxide</td>
<td>75980-60-8</td>
<td>278-355-8</td>
<td>N/A for the moment</td>
<td>5-15</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Other polymerization initiator</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-5</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Others</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>0-1</td>
<td>Not classified as hazardous</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information
*For the full text of the H-Statements mentioned in this Section, see Section 16.
4. First aid measures

4.1. Description of first aid measures

**Eyes:** In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

**Skin:** In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

**Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

**Ingestion:** If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

**Eyes:** Causes severe eye injury which may persist for several days.

**Skin:** Contact with skin may cause irritation, swelling or redness, allergic sensitization.

**Inhalation:** Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.

**Ingestion:** May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information

5. Firefighting measures

5.1. Extinguishing media

**Suitable extinguishing media:**
- Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

**Unsuitable extinguishing media:**
- Water, High-pressure water jet.

5.2. Special hazards arising from the substance or mixture

**Hazardous decomposition products:** Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

**Flash Point:** ≥ 71deg.C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.
6. Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
   Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions
   Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up
   Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections
   Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
   Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities
   Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s): Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters
   Occupational Exposure Limits:
   EU: DNEL

<table>
<thead>
<tr>
<th>components</th>
<th>Long term exposure</th>
<th>Short term exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black</td>
<td>2mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>Hexamethylene diacrylate</td>
<td>24.48mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>2-Methoxyethyl acrylate</td>
<td>0.12mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>1-Vinylazepan-2-one</td>
<td>4.9mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide</td>
<td>3.5mg/m³</td>
<td>-</td>
</tr>
</tbody>
</table>

REACH Toxicological Information (Workers - Hazard via inhalation route)

Australia: OELs

<table>
<thead>
<tr>
<th>components</th>
<th>TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon black</td>
<td>3mg/m³</td>
</tr>
</tbody>
</table>

8.2 Exposure controls:
   Occupational Exposure controls: Provide general and/or local exhaust ventilation.

Appropriate engineering controls:
   Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.
Hand protection: Employee must wear appropriate protective impervious gloves to prevent contact with the ink. Recommended Chemical Protective Gloves are ethylene vinyl alcohol (EVA) Gloves and Laminate gloves. Laminate gloves are made by cutting and then heat-sealing patterns of various hand sizes from laminated sheets of EVA sealed between layers of polyethylene.

Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facemask respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure controls: Avoid release to the environment.

9. Physical and chemical properties
9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Black Liquid</td>
</tr>
<tr>
<td>Odour</td>
<td>Characteristic odor</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>( \geq 71 \text{deg.C} )</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>( &gt;1 )</td>
</tr>
<tr>
<td>Relative density</td>
<td>Approx 1.0</td>
</tr>
<tr>
<td>Solubility(ies):</td>
<td>Water solubility: Slightly soluble</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Volatile organic compounds (VOC) content</td>
<td>16.0 gram/liter (maximum value)</td>
</tr>
</tbody>
</table>

9.2. Other information: No information

10. Stability and reactivity

10.1. Reactivity: High temperatures and UV light may cause rapid polymerization.
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.
11. Toxicological information
11.1. Information on toxicological effects
    Acute toxicity:
    2-Methoxyethyl acrylate (of one component of this product)
    LD50 (oral-rat) 404 mg/kg
    LD50 (skin-rabbit) 253 mg/kg
    LC50 (skin-rat) 2.9 mg/L/4h
    Serious eye damage/eye irritation: No data available
    Causes severe skin burns and eye damage. (2-Methoxyethyl acrylate)
    Skin corrosion/irritation: No data available
    Causes severe skin burns and eye damage. (2-Methoxyethyl acrylate)
    Respiratory or skin sensitisation: No data available
    May cause an allergic skin reaction. (Acrylic esters)
    Germ cell mutagenicity: No data available
    Reproductive toxicity: No data available
    May damage fertility or the unborn child. (2-Methoxyethyl acrylate)
    Carcinogenicity:
    The product contains Carbon black.
    IARC evaluated printing ink as a Group 3 (Not classifiable as to carcinogenicity to humans).
    STOT-single exposure: No data available
    May cause respiratory irritation. (Acrylic esters)
    STOT-repeated exposure: No data available
    Cause damage to organs through prolonged or repeated exposure. (Acrylic esters)
    Aspiration hazard: No data available

12. Ecological information
12.1. Toxicity:
    The followings are according to the data on Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate.
    Toxic to aquatic life with long lasting effects.
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment.
12.6. Other adverse effects: No data available

13. Disposal considerations
13.1. Waste treatment methods:
    This product is considered as a hazardous waste according to Directive 2008/98/EC.
    Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial and Local regulations. Do not flush to surface water or sanitary sewer system.
14. Transport information

14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA : 1760

14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA : Corrosive liquid, n.o.s. (2-Methoxymethyl acrylate)

14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA : 8

14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA : III

14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA : None

14.6. Special precautions for user:
Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
Not applicable

15. Regulatory information

Australia Information:
Hazardous statement: Classified as hazardous according to NOHSC criteria.

International Information:
The product contains Carbon black.
IARC evaluated printing ink as a Group3 (Not classifiable as to carcinogenicity to humans).

16. Other information

List of relevant H-Statements:
H226 Flammable liquid and vapour.
H302 Harmful if swallowed.
H311 Toxic in contact with skin.
H331 Toxic if inhaled.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.
H360 May damage fertility or the unborn child.
H361f Suspected of damaging fertility.
H372 Causes damage to organs through prolonged or repeated exposure.
H373 May cause damage to organs through prolonged or repeated exposure.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

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Safety Data Sheet

1. Identification of the substance/mixture and of the company/ undertaking

1.1. Product identifier
ECO-UV, EUV-WH Ver.2

1.2. Relevant identified uses of the substance or mixture and uses advised against
Inkjet Printing

1.3. Details of the supplier of the safety data sheet
Manufacture's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,
Shizuoka-ken, 431-2103
JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226

E-mail Address: 
Revision: 30 August, 2017

1.4. Emergency telephone:

2. Hazard identification

2.1. Classification of the substance or mixture
This product is classified as dangerous according to GHS.

<table>
<thead>
<tr>
<th>Property</th>
<th>Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammable liquids</td>
<td>Category 4</td>
</tr>
<tr>
<td>Acute toxicity - oral</td>
<td>Category 5</td>
</tr>
<tr>
<td>Acute toxicity - dermal</td>
<td>Category 4</td>
</tr>
<tr>
<td>Acute toxicity - inhalation</td>
<td>Category 4</td>
</tr>
<tr>
<td>Skin corrosion/irritation</td>
<td>Category 1C</td>
</tr>
<tr>
<td>Eye damage/irritation</td>
<td>Category 2A</td>
</tr>
<tr>
<td>Sensitization - skin</td>
<td>Category 1</td>
</tr>
<tr>
<td>Toxic to reproduction</td>
<td>Category 1B</td>
</tr>
<tr>
<td>Specific target organ toxicity (Single exposure)</td>
<td>Category 3 (Respiratory tract irritation)</td>
</tr>
<tr>
<td>Specific target organ toxicity (Repeated exposure)</td>
<td>Category 2</td>
</tr>
<tr>
<td>Hazardous to the aquatic environment - short-term hazard</td>
<td>Category 2</td>
</tr>
<tr>
<td>Hazardous to the aquatic environment - long-term hazard</td>
<td>Category 2</td>
</tr>
</tbody>
</table>
2.2. GHS label elements, including precautionary statements

**Pictogram**

![Pictogram Icons](image)

**Signal word(s)**

Danger

**Hazard statement(s)**

- Combustible liquid.
- May be harmful if swallowed.
- Harmful in contact with skin.
- Harmful if inhaled.
- Causes severe skin burns and eye damage.
- Causes serious eye irritation.
- May cause an allergic skin reaction.
- May damage fertility or the unborn child.
- May cause respiratory irritation.
- May cause damage to organs through prolonged or repeated exposure.
- Toxic to aquatic life.
- Toxic to aquatic life with long lasting effects.

**Precautionary statement(s)**

**Prevention**

- Do not handle until all safety precautions have been read and understood.
- Do not breathe dust/fume/gas/mist/vapours/spray.
- Avoid release to the environment.
- Wear protective gloves/protective clothing/eye protection/face protection.

**Response**

- IF ON SKIN: Wash with plenty of soap and water.
- IF exposed or concerned: Get medical advice/attention.

2.3. Other hazards

**Potential Health Effects:**

**Eyes:**

- Causes severe eye injury which may persist for several days.

**Skin:**

- Contact with skin may cause irritation, swelling or redness, allergic sensitization.

**Inhalation:**

- Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.

**Ingestion:**

- May cause injury of mouth, throat, and stomach.

**Chronic Health Hazards:**

- Repeated skin contact may cause a persistent irritation or dermatitis.

**Carcinogenicity:**

- The product contains Titanium dioxide.
- IARC evaluated printing ink as a Group3 (Not classifiable as to carcinogenicity to humans).
### 3. Composition/information on ingredients

**Chemical nature:** mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium dioxide</td>
<td>13463-67-7</td>
<td>236-675-5</td>
<td>N/A for the moment</td>
<td>10-20</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>Hexamethylene diacrylate</td>
<td>13048-33-4</td>
<td>235-921-9</td>
<td>N/A for the moment</td>
<td>20-30</td>
<td>Skin Irrit. 2: H315, Eye Irrit. 2: H319, Skin Sens. 1: H317</td>
</tr>
<tr>
<td>Benzyl acrylate</td>
<td>2495-35-4</td>
<td>219-673-9</td>
<td>N/A for the moment</td>
<td>10-20</td>
<td>Skin Irrit. 2: H315, Eye Irrit. 2: H319, Skin Sens. 1: H317, STOT SE 3: H335</td>
</tr>
<tr>
<td>Diphenyl(2,4,6-trimethylbenzoyl) phosphine oxide</td>
<td>75980-60-8</td>
<td>278-355-8</td>
<td>N/A for the moment</td>
<td>5-15</td>
<td>Repr. 2: H361f</td>
</tr>
<tr>
<td>Others</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>0-1</td>
<td>Not classified as hazardous</td>
</tr>
</tbody>
</table>

*C.B.I.: Confidential Business Information

*For the full text of the H-Statements mentioned in this Section, see Section 16.*
4. First aid measures

4.1. Description of first aid measures

Eyes: In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.

Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.

Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Eyes: Causes severe eye injury which may persist for several days.

Skin: Contact with skin may cause irritation, swelling or redness, allergic sensitization.

Inhalation: Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.

Ingestion: May cause injury of mouth, throat, and stomach.

4.3. Indication of any immediate medical attention and special treatment needed

No information

5. Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.

Unsuitable extinguishing media:

Water, High-pressure water jet.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products: Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

Flash Point: ≥71deg.C

5.3. Advice for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.
6. Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions
Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up
Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections
Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities
Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s): Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>Long term exposure</th>
<th>Short term exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium dioxide</td>
<td>10mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>Hexamethylene diacrylate</td>
<td>24.48mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>2-Methoxyethyl acrylate</td>
<td>0.12mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>Diphenyl(2,4,6-trimethyl/benzoyl)</td>
<td>3.5mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>phosphine oxide</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

REACH Toxicological Information (Workers - Hazard via inhalation route)

Australia: OELs

<table>
<thead>
<tr>
<th>Components</th>
<th>TWA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium dioxide</td>
<td>10mg/m³</td>
</tr>
</tbody>
</table>

8.2 Exposure controls:
Occupational Exposure controls: Provide general and/or local exhaust ventilation.

Appropriate engineering controls:
Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.

Skin protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.
Hand protection: Employee must wear appropriate protective impervious gloves to prevent contact with the ink. Recommended Chemical Protective Gloves are ethylene vinyl alcohol (EVA) Gloves and Laminate gloves. Laminate gloves are made by cutting and then heat-sealing patterns of various hand sizes from laminated sheets of EVA sealed between layers of polyethylene.

Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facemask respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure controls: Avoid release to the environment.

9. Physical and chemical properties
9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>White Liquid</td>
</tr>
<tr>
<td>Odour</td>
<td>Characteristic odor</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>$\geq 71 \text{deg.C}$</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>$&gt;1$</td>
</tr>
<tr>
<td>Relative density</td>
<td>Approx 1.0</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>Water solubility: Slightly soluble</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Volatile organic compounds (VOC) content</td>
<td>16.0 gram/liter (maximum value)</td>
</tr>
</tbody>
</table>

9.2. Other information: No information

10. Stability and reactivity
10.1. Reactivity: High temperatures and UV light may cause rapid polymerization.
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.
11. Toxicological information
11.1. Information on toxicological effects

Acute toxicity:
- 2-Methoxyethyl acrylate (of one component of this product)
  LD50 ( oral-rat )  404 mg/kg
  LD50 ( skin-rabbit )  253 mg/kg
  LC50 ( skin-rat )  2.9 mg/L/4h

Serious eye damage/eye irritation:  No data available
Causes severe skin burns and eye damage. (2-Methoxyethyl acrylate)

Skin corrosion/irritation:  No data available
Causes severe skin burns and eye damage. (2-Methoxyethyl acrylate)

Respiratory or skin sensitisation:  No data available
May cause an allergic skin reaction. (Acrylic esters)

Germ cell mutagenicity:  No data available

Reproductive toxicity:
- May cause an allergic skin reaction. (Acrylic esters)
- May damage fertility or the unborn child. (2-Methoxyethyl acrylate)

Carcinogenicity:
The product contains Titanium dioxide.
IARC evaluated printing ink as a Group 3 (Not classifiable as to carcinogenicity to humans).

STOT-single exposure:  No data available
May cause respiratory irritation. (Acrylic esters)

STOT-repeated exposure:  No data available
May cause damage to organs through prolonged or repeated exposure. (Acrylic esters)

Aspiration hazard:  No data available

12. Ecological information
12.1. Toxicity:
The followings are according to the data on Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate.
Toxic to aquatic life with long lasting effects.

12.2. Persistence and degradability:  No data available
12.3. Bioaccumulative potential:  No data available
12.4. Mobility in soil:  No data available
12.5. Results of PBT and vPvB assessment:  Has not carried out PBT and vPvB assessment.
12.6. Other adverse effects:  No data available

13. Disposal considerations
13.1. Waste treatment methods:
This product is considered as a hazardous waste according to Directive 2008/98/EC.
Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial and Local regulations. Do not flush to surface water or sanitary sewer system.

14. Transport information
14.1. UN Class/UN Number:
ADR/ADG/DOT, IMDG, or IATA : 1760

14.2. UN proper shipping name:
ADR/ADG/DOT, IMDG, or IATA : Corrosive liquid, n.o.s. (2-Methoxyethyl acrylate)

14.3. Transport hazard class(es):
ADR/ADG/DOT, IMDG, or IATA : 8

14.4. Packing group:
ADR/ADG/DOT, IMDG, or IATA : III

14.5. Environmental hazards:
ADR/ADG/DOT, IMDG, or IATA : None
14.6. Special precautions for user: Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: Not applicable

15. Regulatory information
   EU information:
   Chemical Safety Assessment according to (EC)1907/2006:
   This product has not carried out any Chemical Safety Assessment yet.

   Australia Information:
   Hazardous statement: Classified as hazardous according to NOHSC criteria.

   International Information:
   The product contains Titanium dioxide.
   IARC evaluated printing ink as a Group3(Not classifiable as to carcinogenicity to humans).

16. Other information
   List of relevant H-Statements:
   H226 Flammable liquid and vapour.
   H302 Harmful if swallowed.
   H311 Toxic in contact with skin.
   H313 Toxic if inhaled.
   H314 Causes severe skin burns and eye damage.
   H315 Causes skin irritation.
   H319 Causes serious eye irritation.
   H317 May cause an allergic skin reaction.
   H335 May cause respiratory irritation.
   H360 May damage fertility or the unborn child.
   H361f Suspected of damaging fertility.
   H373 May cause damage to organs through prolonged or repeated exposure.
   H400 Very toxic to aquatic life.
   H410 Very toxic to aquatic life with long lasting effects.
   H412 Harmful to aquatic life with long lasting effects.

   The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.
Safety Data Sheet

1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
ECO-UV, EUV-GL Ver.2

1.2. Relevant identified uses of the substance or mixture and uses advised against
Inkjet Printing

1.3. Details of the supplier of the safety data sheet

Manufacturer's name: Roland DG Corporation
Address: 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103
JAPAN
Phone: + 81-53-484-1224
Fax: + 81-53-484-1226

E-mail Address:
Revision: 30 August, 2017

1.4. Emergency telephone:

2. Hazard identification

2.1. Classification of the substance or mixture
This product is classified as dangerous according to GHS.

- Flammable liquids Category 4
- Acute toxicity - oral Category 4
- Acute toxicity - dermal Category 4
- Acute toxicity - inhalation Category 4
- Skin corrosion/irritation Category 1C
- Eye damage/irritation Category 2A
- Sensitization - skin Category 1
- Toxic to reproduction Category 1B
- Specific target organ toxicity Category 3 (Respiratory tract irritation)
  (Single exposure)
- Specific target organ toxicity Category 1
  (Repeated exposure)
2.2. GHS label elements, including precautionary statements

Pictogram

Signal word(s)  Danger

Hazard statement(s)
- Combustible liquid.
- Harmful if swallowed.
- Harmful in contact with skin.
- Harmful if inhaled.
- Causes severe skin burns and eye damage.
- Causes serious eye irritation.
- May cause an allergic skin reaction.
- May damage fertility or the unborn child.
- May cause respiratory irritation.
- Cause damage to organs through prolonged or repeated exposure.

Precautionary statement(s)

Prevention
- Do not handle until all safety precautions have been read and understood.
- Do not breathe dust/fume/gas/mist/vapours/spray.
- Wear protective gloves/protective clothing/eye protection/face protection.

Response
- IF ON SKIN: Wash with plenty of soap and water.
- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- IF exposed or concerned: Get medical advice/attention.

2.3. Other hazards

Potential Health Effects:

Eyes:  Causes severe eye injury which may persist for several days.

Skin:  Contact with skin may cause irritation, swelling or redness, allergic sensitization.

Inhalation:  Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.

Ingestion:  May cause injury of mouth, throat, and stomach.

Chronic Health Hazards:  Repeated skin contact may cause a persistent irritation or dermatitis.

Carcinogenicity:  None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
### 3. Composition/information on ingredients

**Chemical nature:** mixture

<table>
<thead>
<tr>
<th>Composition</th>
<th>CAS No.</th>
<th>EC No.</th>
<th>EU registration No.</th>
<th>% By Weight</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylated amine synergist</td>
<td>C.B.I.</td>
<td>C.B.I.</td>
<td>N/A for the moment</td>
<td>1-10</td>
<td>Not classified as hazardous</td>
</tr>
</tbody>
</table>
| Hexamethylene diacrylate | 13048-33-4 | 235-921-9 | N/A for the moment | 20-30 | Skin Irrit. 2: H315  
Eye Irrit. 2: H319  
Skin Sens. 1: H317 |
| 2-Methoxyethyl acrylate | 3121-61-7 | 221-499-3 | N/A for the moment | 20-24 | Flam. Liq. 3: H226  
Acute Tox. 4 (Oral): H302  
Acute Tox. 3 (Dermal): H311  
Acute Tox. 3 (Inhalation): H331  
Skin Irrit. 1C: H314  
Skin Sens. 1: H317  
Repr. 1B: H360  
STOT Rep. Exp. 2: H373  
Aquatic Chronic 3: H412 |
| Benzyl acrylate | 2495-35-4 | 219-673-9 | N/A for the moment | 10-20 | Skin Irrit. 2: H315  
Eye Irrit. 2: H319  
Skin Sens. 1: H317  
STOT SE 3: H335 |
| 1-Vinylazepan-2-one | 2235-00-9 | 218-787-6 | N/A for the moment | 10-20 | Acute Tox.(oral) 4: H302  
Eye Irrit. 2: H319  
Skin Sens. 1B: H317  
STOT Rep. Exp. 1: H372 |
| Diphenyl(2,4,6-trimethylbenzoyl) phosphine oxide | 75980-60-8 | 278-355-8 | N/A for the moment | 5-15 | Repr. 2: H361f |
| Others | C.B.I. | C.B.I. | N/A for the moment | 0-1 | Not classified as hazardous |

*C.B.I.: Confidential Business Information*  
*For the full text of the H-Statements mentioned in this Section, see Section 16.*
4. First aid measures

4.1. Description of first aid measures

<table>
<thead>
<tr>
<th>Eyes:</th>
<th>In case of contact, immediately flush eyes with plenty of water for several minutes. Hold eyelids open during flushing. Call a physician.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin:</td>
<td>In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.</td>
</tr>
<tr>
<td>Inhalation:</td>
<td>If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.</td>
</tr>
<tr>
<td>Ingestion:</td>
<td>If swallowed, DO NOT induce vomiting. Seek immediate medical advice.</td>
</tr>
</tbody>
</table>

4.2. Most important symptoms and effects, both acute and delayed

<table>
<thead>
<tr>
<th>Eyes:</th>
<th>Causes severe eye injury which may persist for several days.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin:</td>
<td>Contact with skin may cause irritation, swelling or redness, allergic sensitization.</td>
</tr>
<tr>
<td>Inhalation:</td>
<td>Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.</td>
</tr>
<tr>
<td>Ingestion:</td>
<td>May cause injury of mouth, throat, and stomach.</td>
</tr>
</tbody>
</table>

4.3. Indication of any immediate medical attention and special treatment needed

- No information

5. Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media: Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray.
- Unsuitable extinguishing media: Water, High-pressure water jet.

5.2. Special hazards arising from the substance or mixture

- Hazardous decomposition products: Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.
- Flash Point: ≥ 71deg.C

5.3. Advice for firefighters

- Wear special chemical protective clothing and positive pressure self-contained breathing apparatus (SCBA). Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues. Applying direct water may be dangerous because fire may expand to surroundings.
6. Accidental release measures
6.1. Personal precautions, protective equipment and emergency procedures
   Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions
   Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods and material for containment and cleaning up
   Sweep up material and dispose as waste following local regulations.

6.4. Reference to other sections
   Refer to “Section 8 Exposure controls/ personal protection” and “Section 13 Disposal consideration” as appropriate.

7. Handling and storage
7.1. Precautions for safe handling
   Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink.

7.2. Conditions for safe storage, including any incompatibilities
   Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

7.3. Specific end use(s):
   Inkjet printing

8. Exposure controls/ personal protection
8.1. Control parameters
   Occupational Exposure Limits:
   EU: DNEL

<table>
<thead>
<tr>
<th>components</th>
<th>Long term exposure</th>
<th>Short term exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hexamethylene diacrylate</td>
<td>24.48mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>2-Methoxyethyl acrylate</td>
<td>0.12mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>1-Vinylazepan-2-one</td>
<td>4.9mg/m³</td>
<td>-</td>
</tr>
<tr>
<td>Diphenyl(2,4,6-trimethylbenzoyl)</td>
<td>3.5mg/m³</td>
<td>-</td>
</tr>
</tbody>
</table>

REACH Toxicological Information (Workers - Hazard via inhalation route)

8.2 Exposure controls:
   Occupational Exposure controls: Provide general and/or local exhaust ventilation.
   Appropriate engineering controls: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear safety glasses or chemical splash goggles.
   Eye protection: Not required under suitable use as setting the ink on the printer. However, in case of direct contact to the ink, wear protective clothing.
   Skin protection: Employee must wear appropriate protective impervious gloves to prevent contact with the ink. Recommended Chemical Protective Gloves are ethylene vinyl alcohol (EVA) Gloves and Laminate gloves. Laminate gloves are made by cutting and then heat-sealing patterns of various hand sizes from laminated sheets of EVA sealed between layers of polyethylene.
Respiratory protection: In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.

Hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure controls: Avoid release to the environment.

9. Physical and chemical properties
9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Clear Liquid</td>
</tr>
<tr>
<td>Odour</td>
<td>Characteristic odor</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>$\geq 71,\text{deg.C}$</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>$&gt;1$</td>
</tr>
<tr>
<td>Relative density</td>
<td>Approx. 1.1</td>
</tr>
<tr>
<td>Solubility(ies):</td>
<td>Water solubility: Slightly soluble</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Volatile organic compounds (VOC) content</td>
<td>36.0 gram/liter (maximum value)</td>
</tr>
</tbody>
</table>

9.2. Other information: No information

10. Stability and reactivity
10.1. Reactivity: High temperatures and UV light may cause rapid polymerization.
10.2. Chemical stability: Stable under normal temperature
10.3. Possibility of hazardous reactions: Not expected
10.4. Conditions to avoid: Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials: Avoid contact with acids, amines, free radical initiators, oxidizing agents.
11. Toxicological information

11.1. Information on toxicological effects

Acute toxicity:
- 2-Methoxyethyl acrylate (of one component of this product)
  - LD50 (oral-rat) 404 mg/kg
  - LD50 (skin-rabbit) 253 mg/kg
  - LC50 (skin-rat) 2.9 mg/L/4h

Serious eye damage/eye irritation:
- No data available
- Causes severe skin burns and eye damage (2-Methoxyethyl acrylate)

Skin corrosion/irritation:
- No data available
- Causes severe skin burns and eye damage (2-Methoxyethyl acrylate)

Respiratory or skin sensitisation:
- No data available
- May cause an allergic skin reaction (Acrylic esters)

Germ cell mutagenicity:
- No data available

Reproductive toxicity:
- Carcinogenicity:
  - None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)
  - STOT-single exposure: No data available
  - May cause respiratory irritation. (Acrylic esters)
  - STOT-repeated exposure: No data available
  - Cause damage to organs through prolonged or repeated exposure. (Acrylic esters)
  - Aspiration hazard: No data available

12. Ecological information

12.1. Toxicity: No data available
12.2. Persistence and degradability: No data available
12.3. Bioaccumulative potential: No data available
12.4. Mobility in soil: No data available
12.5. Results of PBT and vPvB assessment: Has not carried out PBT and vPvB assessment.
12.6. Other adverse effects: No data available

13. Disposal considerations

13.1. Waste treatment methods:
- This product is considered as a hazardous waste according to Directive 2008/98/EC.
- Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial and Local regulations. Do not flush to surface water or sanitary sewer system.

14. Transport information

14.1. UN Class/UN Number:
- ADR/ADG/DOT, IMDG, or IATA: 1760

14.2. UN proper shipping name:
- ADR/ADG/DOT, IMDG, or IATA: Corrosive liquid, n.o.s. (2-Methoxyethyl acrylate)

14.3. Transport hazard class(es):
- ADR/ADG/DOT, IMDG, or IATA: 8

14.4. Packing group:
- ADR/ADG/DOT, IMDG, or IATA: III

14.5. Environmental hazards:
- ADR/ADG/DOT, IMDG, or IATA: None

14.6. Special precautions for user:
- Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:
- Not applicable
15. Regulatory information
EU information:
   Chemical Safety Assessment according to (EC)1907/2006:
   This product has not carried out any Chemical Safety Assessment yet.

Australia Information:
   Hazardous statement: Classified as hazardous according to NOHSC criteria.

International Information:
   None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

16. Other information
List of relevant H-Statements:
   H226 Flammable liquid and vapour.
   H302 Harmful if swallowed.
   H311 Toxic in contact with skin.
   H331 Toxic if inhaled.
   H314 Causes severe skin burns and eye damage.
   H315 Causes skin irritation.
   H319 Causes serious eye irritation.
   H317 May cause an allergic skin reaction.
   H335 May cause respiratory irritation.
   H360 May damage fertility or the unborn child.
   H361f Suspected of damaging fertility.
   H372 Causes damage to organs through prolonged or repeated exposure.
   H373 May cause damage to organs through prolonged or repeated exposure.
   H412 Harmful to aquatic life with long lasting effects.

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.