

Specifications				
Model	LEF2-300D	LEF2-300	LEF2-200	
Printing method	Piezo ink-jet method			
Attachable objects to be printed on	Width	Max. 800 mm (31.5 in.)	Max. 538 mm (21.2 in.)	
	Length	Max. 360 mm (14.2 in.)	Max. 360 mm (14.2 in.)	
	Thickness	Max. 200 mm (7.87 in.) <sup>*1</sup>	Max. 100 mm (3.94 in.)	Max. 100 mm (3.94 in.)
	Weight	Max. 8 kg (18 lb.) (When using a spacer table: Max. 2 kg (4.4 lb.))	Max. 8 kg (18 lb.)	Max. 5 kg (11 lb.)
Maximum printing width/ printing length	Max. 770 (width) × 330 (length) mm (30.3 × 13 in.)		Max. 508 (width) × 330 (length) mm (20 × 13 in.)	
Ink	Type	ECO-UV (EUV, EUV4) 220 ml cartridge, ECO-UV (EUV4) 500 ml cartridge (White ink is not available in 500 ml cartridges.)	ECO-UV (EUV, EUV4) 220 ml cartridge	
	Colors	Six colors (cyan, magenta, yellow, black, white, and gloss × 2) Six colors (cyan, magenta, yellow, black, white, and gloss) and primer	Five colors (cyan, magenta, yellow, black, and white) Five colors (cyan, magenta, yellow, black, and white) and primer Six colors (cyan, magenta, yellow, black, white, and gloss)	
Ink-curing unit	Built-in UV-LED lamp			
Printing resolution	Max. 1440 dpi			
Distance accuracy <sup>*2</sup>	±0.3 mm (±11.8 mil) or ±0.3% of the specified distance, whichever is greater			
Position reproducibility <sup>*2</sup>	±0.2 mm (±7.9 mil) or ±0.1% of the specified distance, whichever is greater		-	
Connectivity	Ethernet (10BASE-T/100BASE-TX, automatic switching)			
Power-saving function	Automatic sleep feature			
Power requirements	AC100 to 240 V ± 10%, 2.1 A, 50/60 Hz		AC100 to 240 V ± 10%, 1.8 A, 50/60 Hz	
Power consumption	During operation	Approx. 178 W	Approx. 149 W	
	Sleep mode	Approx. 18 W	Approx. 13 W	
Acoustic noise level	During operation	60 dB (A) or less		
	During standby	49 dB (A) or less		
Outer dimensions	1,560 (W) × 955 (D) × 676 (H) mm (61.4 [W] × 37.6 [D] × 26.6 [H] in.) [ When the ink-cartridge tray is attached; 1,866 × 955 × 676 mm (73.5 × 37.6 × 26.6 in.) ]		1,202 (W) × 962 (D) × 549 (H) mm (47.3 [W] × 37.9 [D] × 21.6 [H] in.)	
	1,560 (W) × 955 (D) × 576 (H) mm (61.4 [W] × 37.6 [D] × 22.7 [H] in.) [ When the ink-cartridge tray is attached; 1,866 × 955 × 576 mm (73.5 × 37.6 × 22.7 in.) ]			
Weight	166 kg (366 lb.)	144 kg (317.5 lb.)	110 kg (242.5 lb.)	
Environment	During operation	Temperature: 20 to 32°C (68 to 90°F) (22°C (72°F) or higher recommended), Humidity: 35 to 80% RH (no condensation)		
	Not operating	Temperature: 5 to 40°C (41 to 104°F), Humidity: 20 to 80% RH (no condensation)		
Included items	Power cord, software RIP, cleaning liquid, drain bottle, manuals, etc.			

<sup>\*1</sup> Use a spacer table for printing targets with a thickness of 0 to 100 mm (0 to 3.94 in.).  
<sup>\*2</sup> Temperature for LEF2-300 and LEF2-300D is 23°C (73°F) and for LEF2-200 is 25°C (77°F). Humidity: 50% RH

VersaWorks 6 System Requirements	
Operating system	Windows® 10 (32/64-bit), Windows® 8.1 (32/64-bit), Windows® 7 Ultimate / Professional (32/64-bit)
CPU	Intel® Core™2 Duo, 2.0 GHz or faster recommended
RAM	2 GB or more recommended
Video card and monitor	A resolution of 1,280 x 1,024 or more recommended
Free hard-disk space	40 GB or more recommended
Hard-disk file system	NTFS format
Optical drive	DVD-ROM drive
Other	Internet connection recommended

Options		
	Model	Description
ECO-UV Ink	EUV-CY/EUV4-CY	Cyan, 220 ml
	EUV-MG/EUV4-MG	Magenta, 220 ml
	EUV-YE/EUV4-YE	Yellow, 220 ml
	EUV-BK/EUV4-BK	Black, 220 ml
	EUV-WH/EUV4-WH	White, 220 ml
	EUV-GL/EUV4-GL	Gloss, 220 ml
	EUV4-5CY	Cyan, 500 ml
	EUV4-5MG	Magenta, 500 ml
	EUV4-5YE	Yellow, 500 ml
	EUV4-5BK	Black, 500 ml
	EUV4-5GL	Gloss, 500 ml
	EUV-PR <sup>*1</sup>	Primer, 220 ml
Cleaning liquid	SL-CL	220 ml
Vacuum table <sup>*2</sup>	VT-200 for LEF2-200	

<sup>\*1</sup> Primer ink adhesion may vary depending on substrate and conditions. Testing ink adhesion prior to production is recommended.  
<sup>\*2</sup> Vacuum table is standard feature of LEF2-300 and LEF2-300D.

**Optional Deodorizing System**

An optional deodorizing system is available for the LEF2 series. This includes an activated carbon filter which effectively removes the odor and volatile substances that occur during printing. This unit can be placed easily underneath the LEF2 series.



LEF2-300

**Expand Your Print Business with Our Laser Engraver**

With the addition of our Laser Engraver LV-290/180, you can easily cut or engrave UV-printed plastic sheets. The breadth of applications you can produce can be greatly expanded to realize a highly profitable printing business.



This device is capable of printing on a wide variety of substrates. However, the print quality or the ink adhesion may vary according to the substrate used and it is strongly recommended to test the substrate for compatibility to ensure optimal print results.

Vaporized components may slightly irritate the eyes, nose and/or throat during and following printing with this product. If continuously printing in a closed space, the density of volatile compositions will accumulate and may irritate the eyes, nose and /or throat. Roland DG strongly recommends that you install a ventilation system and use this product in a well-ventilated room. For more information, please contact your local distributor or dealer.

**About White Ink** Due to the nature of white ink, the pigment will settle in the cartridge and ink flow system, requiring you to shake the cartridge before each use.

Roland DG reserves the right to make changes in specifications, materials or accessories without notice. Actual output may vary. For optimum output quality, periodic maintenance to critical components may be required. Please contact your Roland DG dealer for details. No guarantee or warranty is implied other than expressly stated. Roland DG shall not be liable for any incidental or consequential damages, whether foreseeable or not, caused by defects in such products. PANTONE® is the property of Pantone LLC. All other trademarks are the property of their respective owners. Reproduction or use of copyrighted material is governed by local, national, and international laws. Customers are responsible for observing all applicable laws and are liable for any infringement. Roland DG Corporation has licensed the MMP technology from the TPL Group.



# VersaUV

LEF2-300D / 300 / 200  
 Benchtop UV Flatbed Printer

# Is It Real or Printed?



## Benchtop UV Flatbed Printers Expand Your Imagination

With superior ease and efficiency, you can print brilliant color and realistic textures for amazingly lifelike graphics plus premium finishes including simulated embossing on almost anything. Now available in a choice of three models featuring different work areas and heights in a stylish form factor, the LEF2 series will redefine your business.

# VersaUV

LEF2-300D / 300 / 200

Benchtop UV Flatbed Printer



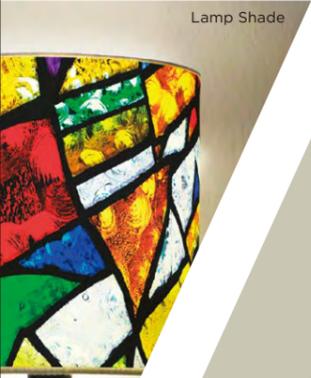
Travel Trunk



Leather Sandals



Wooden Gift Box



Lamp Shade



### Print Directly on a Wide Range of Materials

Unlike other inkjet printers, the LEF2 series employs UV-LED lamps to instantly cure ink on the surface of material with UV light, allowing you to print directly onto PVC and plastics, canvas, wood, leather, fabric, and more. Now the addition of Primer ink opens up the possibility of printing on an even wider variety of materials.

\* For best primer results, it is strongly recommended that users test for adhesion on specific substrates prior to final production.



Fabric Panel

Cup and Coaster

### From Hard to Soft Materials and From Flat to Curved Objects

Capable of stretching around the most complex corners and curves as well as printing on soft materials such as leather and fabric, advanced Roland ECO-UV ink formulations are designed for both flexibility and beautiful imaging. With the LEF2-300/200, materials up to 100 mm (3.94 in.) thick can be loaded, and a height tolerance of 2 mm facilitates printing on irregular and curved objects. Furthermore, the new LEF2-300D supports a maximum thickness of 200 mm (7.87 in.) in the height direction, allowing you to print not only on thicker materials, but also on a wider variety of shapes by incorporating a more diverse assortment of jigs.



Prototypes

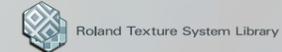
### Print Just One or Many

With the LEF2 series, you can print several items or as few as one at a time on demand. This important feature gives you the versatility to create prototypes, check the finish of a printed image, produce a special one-of-a-kind gift, or print a small volume of items in-house.

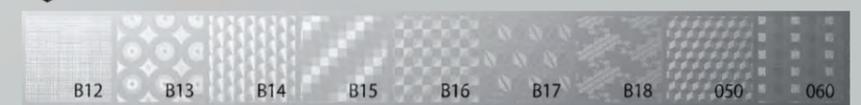
### True-to-Life Prints Created by Exceptional Image Quality and Special Effects

With the VersaUV LEF2 series, you can produce photos, graphics and finely-detailed text with unmatched print quality. In addition, the LEF2 series enables printing amazingly lifelike textures and simulated 3D embossing as well as gloss and matte finishes by overprinting multiple layers of Clear ink and changing the timing of UV light irradiation. As well as CMYK and Clear inks, White ink is also available to ensure that colors pop on dark or clear substrates.

#### Ink combinations



The LEF2 series offers 72 ready-to-use texture patterns



### A Choice of Productivity and Printing Areas

The LEF2 lineup includes three models with different work sizes and printing speeds. Choose the one that best suits your work volume and the size of the material you wish to print.

#### LEF2 series throughput

Model	CMYK High Quality [12 pass]	CMYK Standard [12 pass]
LEF2-300D / LEF2-300	1.39 m <sup>2</sup> /h	2.26 m <sup>2</sup> /h
LEF2-200	0.98 m <sup>2</sup> /h	1.37 m <sup>2</sup> /h

#### LEF2 series print area (mm)



### Intuitive VersaWorks 6 Ensures Efficient Production



The LEF2 series includes the latest VersaWorks 6 RIP & Print management software equipped with a user-friendly menu of functions to maximize performance so that high-quality printing can be performed immediately after installation. You can automatically generate White, Clear (gloss) and Primer ink layers directly in the RIP software. The Color Matching function ensures consistent color between multiple same-model printers so you can produce reliable, high-volume work.\*

\* Valid only when using the same model printers with the same ink type and configuration. Files must be printed with the same print settings including "Media Type" and "Print Quality."

### More Efficient Reprinting

The LEF2 series adopts a "the Multiple Print function" that can perform continuous printing efficiently. Previously, when printing the same data continuously, it was necessary to send print data from the included software each time when loading materials. Now with the Multiple Print function, you can perform the next print just by pressing the start button on the machine without returning to the software.

### Monitor Operation Status in Real Time

"Roland DG Printer Status Monitor" supports smart printing operations so you can instantly check the operation status of multiple printers, including printing, waiting, and emergency stop errors on a monitor.  
[Supported models] VersaUV LEF / LEF2 series